



100 道口算题 (20 以内纯进位、退位)

$7+7=$	$7+5=$	$8+10=$	$7+3=$	$5+8=$
$20-4=$	$19-4=$	$15+2=$	$16-7=$	$8+5=$
$20-6=$	$1+18=$	$1+13=$	$15-5=$	$20-3=$
$2+17=$	$8+8=$	$12-3=$	$1+16=$	$20-1=$
$1+9=$	$4+14=$	$14+2=$	$18-10=$	$3+16=$
$1+14=$	$1+11=$	$10+5=$	$19-12=$	$2+14=$
$5+3=$	$10+8=$	$13-3=$	$20-1=$	$12-5=$
$15+3=$	$8+3=$	$2+11=$	$1+7=$	$16+2=$
$17+2=$	$18+2=$	$4+16=$	$12-2=$	$4+3=$
$20-2=$	$6+10=$	$11+8=$	$2+18=$	$9+10=$
$8+6=$	$13-4=$	$3+14=$	$5+4=$	$19-1=$
$7+1=$	$13-2=$	$8-1=$	$16-9=$	$15+5=$
$5+5=$	$10-2=$	$15+4=$	$13-5=$	$6+6=$
$5+6=$	$10-3=$	$17-1=$	$15-7=$	$18-2=$
$6+8=$	$10+10=$	$1+12=$	$2+16=$	$10+7=$
$7+7=$	$5+8=$	$8+5=$	$20-3=$	$2+17=$
$15-12+16=$	$13-4+11=$	$2+16-6=$	$5+4+10=$	
$16-7+9=$	$10+5-2=$	$15+4-7=$	$15-2+4=$	
$18-9-5=$	$20-9+5=$	$5-1-4=$	$18-7-5=$	
$12+2-12=$	$14-14+19=$	$2+2+15=$	$1+12-7=$	
$17-17+17=$	$19-7+5=$	$5+3+7=$	$17-6+6=$	

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$8+8=$	$12-5=$	$16+2=$	$4+3=$	$20-2=$
$9+10=$	$19-1=$	$15+5=$	$6+6=$	$5+6=$
$18-2=$	$10+7=$	$7+5=$	$8+10=$	$7+3=$



$20-4=$	$19-4=$	$15+2=$	$16-7=$	$8+5=$
$20-6=$	$1+18=$	$1+13=$	$7+3=$	$15-5=$
$2+17=$	$8+8=$	$12-3=$	$1+16=$	$20-1=$
$1+9=$	$4+14=$	$14+2=$	$18-10=$	$3+16=$
$1+14=$	$1+11=$	$10+5=$	$19-12=$	$2+14=$
$5+3=$	$10+8=$	$13-3=$	$20-1=$	$12-5=$
$15+3=$	$8+3=$	$2+11=$	$1+7=$	$16+2=$
$17+2=$	$18+2=$	$4+16=$	$12-2=$	$4+3=$
$20-2=$	$6+10=$	$11+8=$	$2+18=$	$9+10=$
$8+6=$	$13-4=$	$3+14=$	$5+4=$	$19-1=$
$7+1=$	$13-2=$	$8-1=$	$16-9=$	$15+5=$
$5+5=$	$10-2=$	$15+4=$	$13-5=$	$6+6=$
$5+6=$	$10-3=$	$17-1=$	$15-7=$	$18-2=$
$1+12-7=$	$4-1+8=$	$15+3-10=$	$19-11+8=$	
$10+10-4=$	$10-7-1=$	$20-8+1=$	$2+1+12=$	
$2+3+11=$	$15-5-10=$	$6+8-12=$	$16+2-7=$	
$2+17-9=$	$2+18-5=$	$20-19+13=$	$8-6+6=$	
$20-17+13=$	$5+3-4=$	$1+11-4=$	$8-8+5=$	

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$13-5=$	$6+8=$	$10+10=$	$1+12=$	$13-5=$
$2+16=$	$7+7=$	$5+8=$	$8+5=$	$20-6=$
$15-5=$	$20-3=$	$3+16=$	$2+14=$	$5+3=$
$12-5=$	$16+2=$	$4+3=$	$9+10=$	$8+6=$
$19-1=$	$15+5=$	$6+6=$	$18-2=$	$6+8=$
$10+7=$	$7+5=$	$8+10=$	$7+3=$	$5+8=$
$20-4=$	$19-4=$	$15+2=$	$16-7=$	$8+5=$



$20-6=$	$1+18=$	$1+13=$	$2+17=$	$8+8=$
$12-3=$	$1+16=$	$1+9=$	$4+14=$	$14+2=$
$18-10=$	$1+14=$	$1+11=$	$10+5=$	$19-12=$
$5+3=$	$10+8=$	$13-3=$	$8+8=$	$20-1=$
$15+3=$	$8+3=$	$2+11=$	$1+7=$	$16+2=$
$17+2=$	$18+2=$	$4+16=$	$12-2=$	$4+3=$
$20-2=$	$6+10=$	$11+8=$	$2+18=$	$9+10=$
$8+6=$	$13-4=$	$3+14=$	$5+4=$	$19-1=$
$7+1=$	$13-2=$	$8-1=$	$16-9=$	$15+5=$
$13+7-17=$	$5-5+7=$	$7+13-15=$	$2+11+3=$	
$17-2-3=$	$14-10+16=$	$18-12+11=$	$6+8-9=$	
$15-12+16=$	$13-4+11=$	$2+16-6=$	$5+4+10=$	
$16-7+9=$	$10+5-2=$	$15+4-7=$	$15-2+4=$	
$18-9-5=$	$20-9+5=$	$5-1-4=$	$18-7-5=$	

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$12-2=$	$5+5=$	$10-2=$	$15+4=$	$6+6=$
$5+6=$	$10-3=$	$17-1=$	$15-7=$	$18-2=$
$6+8=$	$10+10=$	$1+12=$	$13-5=$	$2+16=$
$7+7=$	$5+8=$	$8+5=$	$15-5=$	$20-3=$
$20-1=$	$14+2=$	$3+16=$	$19-12=$	$2+14=$
$12-5=$	$16+2=$	$4+3=$	$9+10=$	$8+6=$
$19-1=$	$15+5=$	$6+6=$	$18-2=$	$6+8=$
$2+16=$	$10+7=$	$7+5=$	$8+10=$	$7+3=$
$20-4=$	$19-4=$	$15+2=$	$16-7=$	$8+5=$
$20-6=$	$1+18=$	$1+13=$	$7+3=$	$15-5=$
$20-3=$	$2+17=$	$12-3=$	$1+16=$	$1+16=$



$1+9=$	$4+14=$	$18-10=$	$1+14=$	$1+11=$
$10+5=$	$2+14=$	$5+3=$	$10+8=$	$13-3=$
$8+8=$	$15+3=$	$8+3=$	$2+11=$	$1+7=$
$17+2=$	$18+2=$	$4+16=$	$12-2=$	$4+3=$
$20-2=$	$6+10=$	$11+8=$	$2+18=$	$9+10=$
$1+12-7=$	$17-17+17=$	$19-7+5=$	$5+3+7=$	
$17-6+6=$	$4-1+8=$	$15+3-10=$	$19-11+8=$	
$20-3-15=$	$10+10-4=$	$10-7-1=$	$20-8+1=$	
$2+1+12=$	$2+3+11=$	$15-5-10=$	$6+8-12=$	
$16+2-7=$	$2+17-9=$	$2+18-5=$	$20-19+13=$	

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$8+8=$	$1+11=$	$13-3=$	$1+7=$	$16+2=$
$8+6=$	$13-4=$	$3+14=$	$5+4=$	$19-1=$
$7+1=$	$13-2=$	$8-1=$	$16-9=$	$15+5=$
$5+5=$	$10-2=$	$15+4=$	$13-5=$	$6+6=$
$5+6=$	$10-3=$	$17-1=$	$15-7=$	$18-2=$
$6+8=$	$10+10=$	$1+12=$	$7+7=$	$7+5=$
$5+8=$	$8+5=$	$15-5=$	$20-1=$	$1+9=$
$14+2=$	$3+16=$	$19-12=$	$12-5=$	$15+3=$
$16+2=$	$4+3=$	$9+10=$	$19-1=$	$7+1=$
$15+5=$	$6+6=$	$18-2=$	$2+16=$	$10+7=$
$7+5=$	$3+5=$	$16+4=$	$4+6=$	$6+5=$
$6+3=$	$14-5=$	$6+1=$	$7+13=$	$13+4=$
$19-6=$	$13+2=$	$15+1=$	$16-4=$	$10-2=$
$2+14=$	$18-4=$	$5+3=$	$11-1=$	$2+18=$
$20-3=$	$19-4=$	$8+8=$	$14+5=$	$5+3=$



$19-8=$	$7+11=$	$1+19=$	$19-2=$	$4+8=$
$15-4+4=$	$4+1-5=$	$14-14+16=$	$1+4+15=$	
$1+6+12=$	$3-3+8=$	$5+13-12=$	$12-9+14=$	
$14-5+8=$	$17-5+3=$	$3+3+5=$	$6-6+7=$	
$16-5-7=$	$9+10-2=$	$14-5+11=$	$12-7+14=$	
$19-13+5=$	$15+1+1=$	$16+4-20=$	$17-15+15=$	

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$2+14=$	$2+18=$	$4+8=$	$18-1=$	$13+2=$
$1+13=$	$4+10=$	$7+8=$	$7+6=$	$9+8=$
$18-6=$	$14+3=$	$1+16=$	$4+4=$	$12-5=$
$16-1=$	$12-3=$	$11+2=$	$11-3=$	$6+3=$
$7+10=$	$6+5=$	$13+4=$	$6+10=$	$15+4=$
$10-2=$	$5+5=$	$13-5=$	$9+8=$	$9+10=$
$6+8=$	$15+4=$	$10+10=$	$5+8=$	$13-5=$
$20-1=$	$14+2=$	$3+16=$	$18-7=$	$20-11=$
$12-5=$	$5+13=$	$5+6=$	$6+13=$	$5+11=$
$14-1=$	$4+5=$	$4+3=$	$8+12=$	$5+8=$
$4+7=$	$13+5=$	$3+8=$	$12+5=$	$2+6=$
$16-2=$	$2+5=$	$20-6=$	$18-11=$	$19-4=$
$15+5=$	$20-11=$	$18-9=$	$17-3=$	$12+3=$
$17-1=$	$6+11=$	$19-6=$	$3+13=$	$20-9=$
$17-6=$	$16-4=$	$17-4=$	$2+8=$	$9+2=$
$19+1=$	$17-8=$	$3+6=$	$14+4=$	$4+5=$
$20-1-10=$	$16-10+6=$	$17-1-14=$	$17+2-17=$	
$7+8-3=$	$17-9+3=$	$18-14+9=$	$14-2-5=$	
$4+7-4=$	$13-10+11=$	$12-12+14=$	$2+6+9=$	



$$\begin{array}{cccc} 3+6-8= & 15-9-4= & 7-5+17= & 15-4+1= \\ 10+10-19= & 12-4-5= & 18-11-2= & 1+1+6= \end{array}$$

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12-5=	5+11=	19-8=	2+6=	16-2=
1+19=	5+3=	19-4=	12+3=	17-1=
4+10=	20-9=	19-2=	9+2=	19+1=
12+2=	10-3=	20-13=	12+7=	7+10=
1+16=	20-8=	16-1=	12+4=	1+18=
18-4=	8+10=	13+7=	17-2=	19-6=
11+4=	10+2=	1+14=	20-4=	20-8=
14+6=	15+2=	5+10=	5+5=	12-5=
11+2=	7+8=	14+2=	5+13=	5+6=
6+13=	14-1=	4+5=	4+3=	8+12=
5+8=	4+7=	18-1=	13+5=	3+8=
12+5=	16-2=	15+4=	2+5=	20-6=
18-11=	15+5=	20-11=	18-9=	17-3=
20-6=	7+10=	1+18=	19-6=	6+13=
18-7=	12-5=	5+6=	8+12=	5+8=
3+8=	17-3=	17-1=	6+11=	4+10=
14-2-5=	2+6+9=	15-4+1=	17+3-14=	
19-1-7=	5+13-10=	1+14-1=		
5+11-10=	18-16+5=	2+1-3=	18-9-3=	
12+2+2=	10+9-15=	20-12+2=	5-3-1=	
18-16+8=	2+10-11=	14-4+5=	4+5-5=	

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$4+5=$	$19+1=$	$14+4=$	$17-4=$	$20-4=$
$5+11=$	$19-8=$	$2+6=$	$1+19=$	$15+4=$
$5+3=$	$19-4=$	$12+3=$	$4+10=$	$3+13=$
$20-9=$	$17-6=$	$16-4=$	$19-2=$	$17-4=$
$2+8=$	$9+2=$	$17-8=$	$3+6=$	$14+4=$
$12+2=$	$10-3=$	$20-13=$	$12+7=$	$7+10=$
$1+16=$	$20-8=$	$16-1=$	$12+4=$	$1+18=$
$18-4=$	$8+10=$	$13+7=$	$17-2=$	$19-6=$
$11+4=$	$10+2=$	$1+14=$	$20-4=$	$20-8=$
$14+6=$	$15+2=$	$5+10=$	$5+5=$	$12-5=$
$11+2=$	$7+8=$	$14+2=$	$5+13=$	$5+6=$
$6+13=$	$14-1=$	$4+5=$	$4+3=$	$8+12=$
$5+8=$	$4+7=$	$18-1=$	$13+5=$	$3+8=$
$12+5=$	$16-2=$	$15+4=$	$2+5=$	$20-6=$
$18-11=$	$15+5=$	$20-11=$	$18-9=$	$17-3=$
$19-6=$	$3+13=$	$20-6=$	$7+10=$	$1+16=$
$4+16-16=$	$12+5-12=$	$12-3-9=$	$11-2+6=$	
$10-2+10=$	$12+5-9=$	$12-2+6=$	$4-3+2=$	
$12+7-8=$	$17-11+3=$	$20-6-12=$	$10-7+12=$	
$15-5-4=$	$5-5+1=$	$13-7+11=$	$9-7+16=$	
$15-14+10=$	$14+2-2=$	$5+6+4=$	$5+8+4=$	

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$20-8=$	$18-7=$	$12-5=$	$5+6=$	$6+13=$
$8+12=$	$3+8=$	$19-8=$	$2+6=$	$16-2=$
$1+19=$	$5+3=$	$19-4=$	$15+3=$	$2+15=$
$6+11=$	$1+10=$	$6+9=$	$11-1=$	$6+7=$



$5+11=$	$13+3=$	$1+12=$	$6+4=$	$2+14=$
$4+4=$	$11+1=$	$19-9=$	$7+12=$	$20-2=$
$14+5=$	$14+1=$	$8+11=$	$1+15=$	$4+7=$
$19-7=$	$7+11=$	$14+3=$	$9+9=$	$19-2=$
$4+9=$	$20-5=$	$19-3=$	$20-10=$	$17-1=$
$3+4=$	$19-5=$	$18-5=$	$3+17=$	$5+9=$
$6+2=$	$16+3=$	$7+9=$	$5+7=$	$7+6=$
$8-1=$	$9-1=$	$3+15=$	$1+17=$	$4+4=$
$13+1=$	$2+16=$	$20-12=$	$9+11=$	$20-8=$
$12+3=$	$11+3=$	$6+8=$	$11-4=$	$7+11=$
$5+13=$	$7+7=$	$4+6=$	$17+3=$	$8-1=$
$6+6=$	$18-2=$	$20-7=$	$14+6=$	$7+13=$
$7-4+1=$	$16-7-4=$	$12+3-9=$	$2+14-1=$	
$17+3-18=$	$4-4+2=$	$16-5+1=$	$12-10+15=$	
$4+6-5=$	$18-14+6=$	$18-15+9=$	$7+6+1=$	
$18+2-15=$	$13-1+6=$	$10+9-19=$	$14-3-2=$	
$13-3+6=$	$7+12-10=$	$4+5-9=$	$6-2-2=$	

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$17+3=$	$7+13=$	$11+5=$	$7+4=$	$5+11=$
$10-3=$	$2+14=$	$20-2=$	$4+5=$	$8+11=$
$4+7=$	$19-2=$	$17-3=$	$17-1=$	$3+4=$
$5+9=$	$12+5=$	$7+6=$	$16-2=$	$14+3=$
$20-8=$	$2+6=$	$5+11=$	$13+3=$	$1+12=$
$6+4=$	$4+4=$	$11+1=$	$1+19=$	$19-9=$
$19-4=$	$7+12=$	$14+5=$	$14+1=$	$4+5=$
$8+11=$	$1+15=$	$19-7=$	$7+11=$	$9+9=$



$14+3=$	$1+12=$	$19-9=$	$9+9=$	$19-2=$
$4+9=$	$20-5=$	$19-3=$	$20-10=$	$17-3=$
$3+4=$	$19-5=$	$18-5=$	$3+17=$	$5+9=$
$6+2=$	$16+3=$	$7+9=$	$5+7=$	$7+6=$
$8-1=$	$9-1=$	$3+15=$	$1+17=$	$4+4=$
$13+1=$	$2+16=$	$20-12=$	$9+11=$	$20-8=$
$12+3=$	$11+3=$	$6+8=$	$11-4=$	$7+11=$
$5+13=$	$7+7=$	$4+6=$	$17+3=$	$8-1=$
$6+6+5=$	$9+8-16=$	$8-6+17=$	$17-8+4=$	
$7+11-7=$	$20-15-5=$	$4-2+6=$	$9-9+3=$	
$5+14-17=$	$20-10+2=$	$10-6+16=$	$17-10+3=$	
$1+12-2=$	$6+4-5=$	$15-13+14=$	$7+7-4=$	
$16-3+2=$	$17-3-1=$	$3+15+1=$	$12+8-15=$	

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$7+4=$	$6+6=$	$18-2=$	$20-7=$	$14+6=$
$7+13=$	$11+5=$	$7+4=$	$10-3=$	$6+4=$
$2+14=$	$20-2=$	$4+5=$	$4+7=$	$19-7=$
$19-2=$	$17-3=$	$17-1=$	$5+9=$	$12+5=$
$7+6=$	$16-2=$	$20-8=$	$2+6=$	$7+7=$
$5+11=$	$6+4=$	$19-10=$	$4+4=$	$13+3=$
$6+12=$	$9+1=$	$13+5=$	$3+9=$	$2+6=$
$15-2=$	$12+1=$	$6+9=$	$5+4=$	$3+7=$
$1+19=$	$19-12=$	$15-5=$	$3+11=$	$10+7=$
$19-4=$	$15+5=$	$18-9=$	$17-2=$	$20-2=$
$6+11=$	$18-7=$	$20-10=$	$3+4=$	$5+8=$
$17-7=$	$17-5=$	$9+3=$	$18-10=$	$2+17=$



$3+6=$	$7+11=$	$20-9=$	$18-5=$	$10+5=$
$13+7=$	$2+5=$	$6+14=$	$14+5=$	$10+3=$
$12+8=$	$17-4=$	$10+1=$	$20-5=$	$12+3=$
$2+9=$	$15-3=$	$4+16=$	$18-3=$	$20-12=$
$1-1+4=$	$3+12-15=$	$6+11-4=$	$16-8-1=$	
$4+4+3=$	$3+4+6=$	$13-11+12=$	$8+6-14=$	
$9+1+8=$	$6-6+1=$	$3+9-9=$	$10-10+13=$	
$18-14-3=$	$10-9+17=$	$13-7-6=$	$13-13+12=$	
$16-13+7=$	$14+5-3=$	$6-3+16=$	$6+1+13=$	

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$19-2=$	$2+17=$	$6+6=$	$1+17=$	$20-9=$
$10+5=$	$10+3=$	$12+3=$	$20-12=$	$6+14=$
$2+7=$	$12+6=$	$7+9=$	$14-2=$	$5+13=$
$5+6=$	$8+11=$	$6+13=$	$4+6=$	$18-5=$
$5+9=$	$13+3=$	$1+15=$	$12+5=$	$15-2=$
$3+7=$	$10+7=$	$20-2=$	$5+7=$	$9-1=$
$5+8=$	$20-7=$	$19-2=$	$17-3=$	$10-3=$
$20-8=$	$5+11=$	$5+13=$	$19-10=$	$4+6=$
$4+4=$	$6+12=$	$9+1=$	$13+5=$	$3+9=$
$2+6=$	$15-2=$	$12+1=$	$6+9=$	$5+4=$
$1+19=$	$19-12=$	$15-5=$	$3+11=$	$10+7=$
$19-4=$	$15+5=$	$18-9=$	$17-2=$	$20-2=$
$6+11=$	$18-7=$	$9-1=$	$20-10=$	$3+4=$
$17-7=$	$17-5=$	$9+3=$	$18-10=$	$2+17=$
$3+6=$	$10-3=$	$7+11=$	$20-9=$	$1+19=$
$18-5=$	$13+7=$	$2+5=$	$6+14=$	$14+5=$



$3+14-15=$	$18-8+1=$	$10-1-8=$	$9+3+8=$
$3+9+5=$	$6+9+4=$	$2+9+9=$	$18-3-15=$
$3+14-11=$	$2+4-3=$	$17-10-1=$	$12+8-9=$
$13+3-3=$	$11+8-13=$	$7+11+1=$	$1+17-2=$
$1-1+4=$	$3+12-15=$	$6+11-4=$	$16-8-1=$

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$12+8=$	$17-4=$	$10+1=$	$20-5=$	$12+3=$
$2+9=$	$15-3=$	$4+16=$	$18-3=$	$20-12=$
$3+9=$	$5+4=$	$12+3=$	$3+4=$	$5+8=$
$2+17=$	$6+6=$	$1+17=$	$10+5=$	$13+7=$
$14+5=$	$10+3=$	$12+8=$	$20-12=$	$6+14=$
$2+7=$	$12+6=$	$7+9=$	$14-2=$	$5+13=$
$5+6=$	$8+11=$	$6+13=$	$4+6=$	$18-5=$
$5+9=$	$13+3=$	$1+15=$	$12+5=$	$2+6=$
$3+7=$	$10+7=$	$20-2=$	$5+7=$	$9-1=$
$5+8=$	$20-7=$	$19-2=$	$17-3=$	$10-3=$
$20-8=$	$5+11=$	$5+13=$	$19-10=$	$4+6=$
$4+4=$	$6+12=$	$9+1=$	$13+5=$	$3+9=$
$2+6=$	$15-2=$	$12+1=$	$6+9=$	$5+4=$
$1+19=$	$19-12=$	$15-5=$	$3+11=$	$10+7=$
$19-4=$	$15+5=$	$18-9=$	$17-2=$	$20-2=$
$6+11=$	$18-7=$	$9-1=$	$20-10=$	$3+4=$
$8-4+14=$	$5+9-5=$	$13-5-6=$	$12-5+6=$	
$2+17+1=$	$12-1+4=$	$17-17+9=$	$12+3+3=$	
$5+4-2=$	$15-7+2=$	$16-8-4=$	$20-6-10=$	
$1+14-15=$	$9+8-14=$	$3+14-15=$	$18-8+1=$	



$10-1-8=$

$9+3+8=$

$3+9+5=$

$6+9+4=$

100 道口算题 (20 以内纯进位、退位)

$10-3=$

$7+11=$

$20-9=$

$18-5=$

$10+5=$

$13+7=$

$2+5=$

$6+14=$

$17-4=$

$10+1=$

$20-5=$

$2+9=$

$15-3=$

$4+16=$

$5+11=$

$18-3=$

$3+9=$

$5+4=$

$12+3=$

$17-2=$

$3+4=$

$17-7=$

$17-10=$

$13-5=$

$13+7=$

$14-5=$

$8+5=$

$5+14=$

$16-5=$

$8+1=$

$4+9=$

$16-3=$

$12+8=$

$1+7=$

$20-12=$

$10+5=$

$11+8=$

$7+3=$

$8+3=$

$20-10=$

$10+3=$

$9+3=$

$1+9=$

$11+3=$

$18-7=$

$10+1=$

$19-11=$

$13-2=$

$19-5=$

$19-12=$

$6+13=$

$17+2=$

$18+2=$

$3+8=$

$6+9=$

$4+13=$

$5+11=$

$8+1=$

$3+6=$

$4+14=$

$16-7=$

$11+5=$

$2+13=$

$2+11=$

$11+1=$

$13-3=$

$17-8=$

$17-5=$

$4+12=$

$19-7=$

$19-7=$

$19-9=$

$4+11=$

$14-7=$

$2+7=$

$16-4=$

$4+7=$

$16-9=$

$19-10=$

$7+1=$

$5-1+13=$

$18-18+6=$

$20-4+4=$

$11-6+7=$

$8-4+12=$

$2+14-12=$

$15-10-5=$

$15-2-13=$

$14-12+5=$

$6+9+2=$

$19-9+10=$

$8+1-6=$

$18-4-8=$

$8-3+8=$

$2+12-12=$

$11+3-4=$

$8+3-5=$

$13-5-3=$

$1+9-7=$

$8-8+14=$

100 道口算题 (20 以内纯进位、退位)

$13+7=$

$18-9=$

$5+13=$

$20-12=$

$11+8=$



$20-10=$	$7+11=$	$19-12=$	$18-7=$	$19-11=$
$15-2=$	$15-5=$	$3+11=$	$6+9=$	$4+13=$
$4+14=$	$11+1=$	$2+9=$	$2+7=$	$16-4=$
$7+1=$	$1+11=$	$1+6=$	$6+11=$	$16-7=$
$16-2=$	$11+6=$	$4+16=$	$17-10=$	$13+5=$
$13-5=$	$13+7=$	$14-5=$	$8+5=$	$5+14=$
$16-5=$	$18-5=$	$4+9=$	$16-3=$	$5+13=$
$12+8=$	$1+7=$	$10+5=$	$11+8=$	$7+3=$
$8+3=$	$15-3=$	$10+3=$	$9+3=$	$2+9=$
$1+9=$	$11+3=$	$10+1=$	$19-11=$	$18-7=$
$13-2=$	$18-3=$	$19-5=$	$6+13=$	$17+2=$
$18+2=$	$3+8=$	$4+13=$	$5+11=$	$8+1=$
$3+6=$	$16-7=$	$11+5=$	$2+13=$	$2+11=$
$13-3=$	$3+4=$	$17-8=$	$17-5=$	$4+12=$
$19-7=$	$19-9=$	$4+11=$	$14-7=$	$2+7=$
$3+8+3=$	$2+13-9=$	$11-1-1=$	$10+3+5=$	
$2+17-18=$	$10+1+5=$	$8+1-9=$	$15+5-16=$	
$7+11-17=$	$14-10+5=$	$12+8-6=$	$5-2+17=$	
$5-3+13=$	$7+1+9=$	$1+2+4=$	$8-8+11=$	
$7+11-1=$	$19-2-8=$	$11+3-1=$	$13+7-3=$	

100 道口算题（20 以内纯进位、退位）

$18-7=$	$17+2=$	$8+1=$	$2+11=$	$11+1=$
$4+12=$	$16-4=$	$4+7=$	$16-9=$	$19-10=$
$13+5=$	$18-9=$	$5+14=$	$5+13=$	$4+9=$
$20-12=$	$7+3=$	$20-10=$	$7+11=$	$19-12=$
$2+9=$	$18-7=$	$19-12=$	$15-2=$	$15-5=$



$3+11=$	$6+9=$	$4+14=$	$11+1=$	$13-3=$
$2+7=$	$19-10=$	$7+1=$	$1+11=$	$1+6=$
$6+11=$	$16-2=$	$11+6=$	$4+16=$	$11+3=$
$17-10=$	$13-5=$	$13+7=$	$14-5=$	$8+5=$
$16-5=$	$18-5=$	$4+9=$	$16-3=$	$5+13=$
$12+8=$	$1+7=$	$10+5=$	$11+8=$	$7+3=$
$8+3=$	$15-3=$	$10+3=$	$9+3=$	$2+9=$
$1+9=$	$11+3=$	$10+1=$	$19-11=$	$18-7=$
$13-2=$	$18-3=$	$19-5=$	$15-5=$	$3+11=$
$6+13=$	$18+2=$	$3+8=$	$4+13=$	$5+11=$
$3+6=$	$16-7=$	$11+5=$	$2+13=$	$2+11=$
$8-8+11=$	$18-3-12=$	$11-8+10=$	$11-10+10=$	
	$19-19+2=$			
$1+7-7=$	$4+13-5=$	$1+2+1=$	$11-5+4=$	
$9+6-11=$	$17-13+4=$	$16-12-1=$	$2+9+6=$	
$8+10-14=$	$1+4+1=$	$2+7+6=$	$17-12+1=$	

100 道口算题（20 以内纯进位、退位）

$11+6=$	$8+5=$	$17+2=$	$5+11=$	$8+1=$
$2+11=$	$13-3=$	$3+4=$	$17-8=$	$11+8=$
$17-5=$	$4+12=$	$19-7=$	$19-9=$	$4+11=$
$14-7=$	$16-4=$	$4+7=$	$16-9=$	$19-10=$
$1+6=$	$4+11=$	$13+5=$	$18-9=$	$14-5=$
$5+14=$	$8+1=$	$5+13=$	$20-12=$	$10+5=$
$7+3=$	$20-10=$	$7+11=$	$19-12=$	$10+3=$
$2+9=$	$18-7=$	$15-2=$	$3+11=$	$6+13=$
$6+9=$	$4+14=$	$11+1=$	$2+7=$	$16-4=$



$19-10=$	$7+1=$	$1+11=$	$6+11=$	$16-7=$
$16-2=$	$9+6=$	$13+2=$	$8-1=$	$2+12=$
$6+4=$	$2+14=$	$7+6=$	$14+4=$	$4+4=$
$9+11=$	$9+4=$	$10+10=$	$4+6=$	$12-3=$
$7+10=$	$1+19=$	$15+2=$	$9+8=$	$16+3=$
$20-2=$	$6+2=$	$19-2=$	$18-2=$	$10-3=$
$18-4=$	$3+17=$	$6+8=$	$13-5=$	$6+1=$
$16-2+3=$	$18-2-3=$	$1-1+12=$	$3+14+2=$	
$15-13+18=$	$12+8-17=$	$14-7+10=$	$1+7-1=$	
$19-9-4=$	$12-12+19=$	$7+6-9=$	$17-7+9=$	
$13+5-11=$	$15-14+15=$	$4+6-10=$	$2+4+14=$	
$16-7-9=$	$8-3+2=$	$16-3+6=$	$13+3-11=$	

100 道口算题（20 以内纯进位、退位）

$8-1=$	$2+12=$	$4+4=$	$12-3=$	$7+10=$
$16+3=$	$10-3=$	$6+1=$	$16+2=$	$7+8=$
$6+6=$	$8+5=$	$9-1=$	$3+14=$	$16-2=$
$14+2=$	$2+16=$	$4+3=$	$12-5=$	$7+4=$
$9+10=$	$1+7=$	$13-3=$	$1+17=$	$9+9=$
$17-10=$	$11-3=$	$14-5=$	$5+14=$	$11-2=$
$3+16=$	$19-4=$	$14+3=$	$11-1=$	$7+6=$
$16+4=$	$15-8=$	$18+2=$	$18-1=$	$6+6=$
$6+3=$	$10+6=$	$14+5=$	$13-1=$	$11+8=$
$8+3=$	$10+8=$	$14-7=$	$7+1=$	$6+8=$
$7+8=$	$16-2=$	$7+4=$	$9+9=$	$17-10=$
$11-2=$	$11+8=$	$9+6=$	$13+2=$	$8-1=$
$6+4=$	$2+14=$	$7+6=$	$14+4=$	$4+4=$



$9+11=$	$9+4=$	$10+10=$	$4+6=$	$12-3=$
$7+10=$	$1+19=$	$15+2=$	$9+8=$	$16+3=$
$20-2=$	$6+2=$	$19-2=$	$18-2=$	$10-3=$
$7+6-5=$	$16-2+3=$	$18-2-3=$	$1-1+12=$	
$3+14+2=$	$15-13+18=$	$12+8-17=$	$14-7+10=$	
$1+7-1=$	$19-9-4=$	$12-12+19=$	$7+6-9=$	
$17-7+9=$	$13+5-11=$	$15-14+15=$	$4+6-10=$	
$2+4+14=$	$16-7-9=$	$8-3+2=$	$16-3+6=$	

100 道口算题（20 以内纯进位、退位）

$7+8=$	$8-1=$	$2+12=$	$4+4=$	$9+11=$
$12-3=$	$16+3=$	$10-3=$	$18-4=$	$3+17=$
$6+8=$	$13-5=$	$6+1=$	$16+2=$	$7+8=$
$6+6=$	$8+5=$	$9-1=$	$3+14=$	$16-2=$
$14+2=$	$2+16=$	$4+3=$	$12-5=$	$7+4=$
$9+10=$	$1+7=$	$13-3=$	$1+17=$	$9+9=$
$17-10=$	$11-3=$	$14-5=$	$5+14=$	$11-2=$
$3+16=$	$19-4=$	$14+3=$	$11-1=$	$7+6=$
$16+4=$	$15-8=$	$18+2=$	$18-1=$	$6+6=$
$6+3=$	$10+6=$	$14+5=$	$13-1=$	$11+8=$
$8+3=$	$10+8=$	$14-7=$	$3+17=$	$7+1=$
$7+8=$	$16-2=$	$7+4=$	$9+9=$	$17-10=$
$11-2=$	$11+8=$	$9+6=$	$13+2=$	$8-1=$
$6+4=$	$2+14=$	$7+6=$	$14+4=$	$4+4=$
$9+11=$	$9+4=$	$10+10=$	$4+6=$	$12-3=$
$7+10=$	$1+19=$	$15+2=$	$9+8=$	$16+3=$
$7-4+6=$	$3+4+11=$	$5+1+4=$	$5+14-1=$	



$18-4-2=$	$6+6+6=$	$10-6+1=$	$12+3-14=$
$7+10-8=$	$20-14+6=$	$4-1+7=$	$9-8+5=$
$5+14-18=$	$17-9+8=$	$20-9+4=$	$17-9+5=$
$12-11+3=$	$9+6-2=$	$15-12+15=$	$6+4+10=$

100 道口算题（20 以内纯进位、退位）

$18-4=$	$7+1=$	$8-1=$	$2+12=$	$6+4=$
$4+4=$	$12-3=$	$16+3=$	$20-2=$	$6+2=$
$19-2=$	$18-2=$	$10-3=$	$18-4=$	$3+17=$
$6+8=$	$13-5=$	$6+1=$	$16+2=$	$7+8=$
$6+6=$	$8+5=$	$9-1=$	$3+14=$	$16-2=$
$14+2=$	$2+16=$	$4+3=$	$12-5=$	$7+4=$
$9+10=$	$1+7=$	$13-3=$	$1+17=$	$9+9=$
$17-10=$	$11-3=$	$14-5=$	$5+14=$	$11-2=$
$3+16=$	$19-4=$	$14+3=$	$11-1=$	$7+6=$
$16+4=$	$15-8=$	$18+2=$	$18-1=$	$6+6=$
$6+3=$	$10+6=$	$14+5=$	$13-1=$	$11+8=$
$8+3=$	$10+8=$	$14-7=$	$6+2=$	$19-2=$
$3+17=$	$7+8=$	$16-2=$	$7+4=$	$9+10=$
$9+9=$	$11-2=$	$11+8=$	$9+6=$	$13+2=$
$6+4=$	$2+14=$	$7+6=$	$14+4=$	$4+4=$
$9+11=$	$9+4=$	$10+10=$	$4+6=$	$12-3=$
$2+4+14=$	$16-7-9=$	$8-3+2=$	$16-3+6=$	
$13+3-11=$	$19-10-8=$	$9-9+8=$	$2+14-3=$	
$18+2-19=$	$16-4+3=$	$4-2+10=$	$18-14+10=$	
$9-4-2=$	$8+5+2=$	$18+1-16=$	$9+8+1=$	
$11+8-1=$	$15-2-4=$	$20-11+3=$	$9+6+5=$	



100 道口算题（20 以内纯进位、退位）

$19-2=$	$9+8=$	$20-4=$	$12+2=$	$9+11=$
$15-2=$	$20-7=$	$18-7=$	$10-1=$	$5+6=$
$8+11=$	$5+11=$	$18-5=$	$5+8=$	$14+2=$
$15+3=$	$1+14=$	$6+11=$	$12+5=$	$16-1=$
$3+8=$	$5+4=$	$3+6=$	$1+19=$	$1+19=$
$16-4=$	$15+5=$	$12-3=$	$13+7=$	$12+2=$
$20-2=$	$7+10=$	$5+6=$	$20-9=$	$8+6=$
$4+4=$	$20-6=$	$17-6=$	$19-1=$	$17-4=$
$2+16=$	$17-2=$	$10-3=$	$9-2=$	$1+16=$
$6+6=$	$19-4=$	$8+10=$	$6+9=$	$5+9=$
$6+13=$	$11+2=$	$13+3=$	$8+8=$	$13-5=$
$8+9=$	$5+7=$	$1+17=$	$19-2=$	$10+10=$
$10+8=$	$12-5=$	$9-1=$	$7+8=$	$10-1=$
$4+3=$	$7+4=$	$14+2=$	$14+5=$	$12+5=$
$16-1=$	$8+6=$	$17-4=$	$7+6=$	$17-2=$
$1+16=$	$5+9=$	$14+4=$	$13-5=$	$20-4=$
$11+8-17=$	$19+1-13=$	$4-1+4=$	$10-5+15=$	
$15-7+6=$	$5-1-4=$	$6-6+6=$	$10-10+1=$	
$12-5+11=$	$11+2-9=$	$20-14+4=$	$15-8+10=$	
$14+5-7=$	$19-14+7=$	$12-2+5=$	$5+4-4=$	
$15-7+3=$	$9+11-4=$	$16-7-6=$	$6+14-15=$	

100 道口算题（20 以内纯进位、退位）

$6+6=$	$9+11=$	$10+10=$	$4+6=$	$15+5=$
$20-4=$	$12+2=$	$15-2=$	$20-7=$	$10-3=$



$18-7=$	$10-1=$	$8+11=$	$5+11=$	$18-5=$
$5+8=$	$15+3=$	$1+14=$	$6+11=$	$14+5=$
$12+5=$	$3+8=$	$5+4=$	$3+6=$	$16-4=$
$18-5=$	$1+19=$	$16-4=$	$15+5=$	$12-3=$
$13+7=$	$20-2=$	$7+10=$	$5+6=$	$20-9=$
$12-3=$	$20-9=$	$4+4=$	$20-6=$	$17-6=$
$19-1=$	$2+16=$	$17-2=$	$10-3=$	$9-2=$
$17-6=$	$9-2=$	$6+6=$	$19-4=$	$8+10=$
$6+9=$	$6+13=$	$11+2=$	$13+3=$	$8+8=$
$8+10=$	$8+8=$	$8+9=$	$5+7=$	$1+17=$
$19-2=$	$10+8=$	$12-5=$	$9-1=$	$7+8=$
$7+8=$	$1+17=$	$4+3=$	$7+4=$	$5+8=$
$14+2=$	$14+5=$	$16-1=$	$8+6=$	$4+4=$
$17-4=$	$7+6=$	$1+16=$	$5+9=$	$17-2=$
$14+4-4=$	$13+3-8=$	$11+8-17=$	$19+1-13=$	
$4-1+4=$	$10-5+15=$	$15-7+6=$	$5-1-4=$	
$6-6+6=$	$10-10+1=$	$12-5+11=$	$11+2-9=$	
$20-14+4=$	$15-8+10=$	$14+5-7=$	$19-14+7=$	
$12-2+5=$	$5+4-4=$	$15-7+3=$	$9+11-4=$	

100 道口算题（20 以内纯进位、退位）

$16-4=$	$14+4=$	$13-5=$	$9+11=$	$15-2=$
$10+10=$	$4+6=$	$20-4=$	$12+2=$	$9+11=$
$15-2=$	$20-7=$	$18-7=$	$10-1=$	$5+6=$
$8+11=$	$5+11=$	$5+8=$	$15+3=$	$1+14=$
$6+11=$	$12+5=$	$3+8=$	$5+4=$	$3+6=$
$5+13=$	$16-5=$	$18-4=$	$4+8=$	$16-2=$



$1+6=$	$10+5=$	$7+13=$	$11+7=$	$11+3=$
$8+2=$	$1+19=$	$7+10=$	$19-11=$	$10+2=$
$10+3=$	$18-6=$	$5+3=$	$13-2=$	$18-2=$
$15-1=$	$15-4=$	$4+9=$	$6+8=$	$10+1=$
$3+6=$	$4+13=$	$12+4=$	$18+1=$	$8-1=$
$3+11=$	$13+2=$	$3+4=$	$4+11=$	$19-7=$
$20-6=$	$13+5=$	$19-9=$	$4+10=$	$15-6=$
$15+2=$	$2+17=$	$6+10=$	$16-7=$	$11+5=$
$5+5=$	$11+2=$	$18-9=$	$13+4=$	$13+7=$
$15+4=$	$7+11=$	$16-4=$	$16-2=$	$6+13=$
$4+4+4=$	$3+6+8=$	$17-11+2=$	$7+8-2=$	
$16-16+9=$	$20-14+1=$	$18-17+7=$	$11-5+8=$	
$8-3+13=$	$16-7-3=$	$2+13-13=$	$15-1-14=$	
$14-11+6=$	$2+7+11=$	$6+8+3=$	$9-8+19=$	
$8-2+10=$	$11+2-6=$	$14-10+10=$	$13-5-5=$	

100 道口算题 (20 以内纯进位、退位)

$12+2=$	$18-2=$	$14+5=$	$6+9=$	$6+8=$
$10+1=$	$7+8=$	$13+3=$	$8-1=$	$3+11=$
$19-7=$	$15-6=$	$4+6=$	$17-2=$	$5+5=$
$13+7=$	$6+13=$	$4+4=$	$6+6=$	$1+6=$
$11+3=$	$15-2=$	$10+2=$	$3+8=$	$12+2=$
$20-4=$	$9+11=$	$6+11=$	$5+11=$	$13+2=$
$18-7=$	$18-4=$	$11+5=$	$5+13=$	$16-4=$
$16-5=$	$4+8=$	$5+8=$	$1+6=$	$10+5=$
$7+13=$	$11+7=$	$8+2=$	$1+19=$	$7+10=$
$19-11=$	$10+3=$	$12+2=$	$18-6=$	$5+3=$



$13-2=$	$15-1=$	$15-4=$	$4+9=$	$4+6=$
$6+8=$	$3+6=$	$4+13=$	$12+4=$	$18+1=$
$3+11=$	$13+2=$	$3+4=$	$4+11=$	$19-7=$
$20-6=$	$13+5=$	$19-9=$	$4+10=$	$15-6=$
$15+2=$	$2+17=$	$6+10=$	$16-7=$	$17-2=$
$5+5=$	$11+2=$	$18-9=$	$13+4=$	$13+7=$
$15-1-14=$	$9-8+19=$	$8-7+16=$	$3+4-5=$	
	$5+13-9=$	$19-12-1=$		
$14-5-4=$	$19-19+7=$	$4+8-7=$	$5+8-4=$	
$6-6+3=$	$2+3+5=$	$14-7+4=$	$3+2-5=$	
$11-8+15=$	$6+10+3=$	$5-5+1=$	$10+2+6=$	

100 道口算题 (20 以内纯进位、退位)

$6+9=$	$18+1=$	$15+4=$	$7+11=$	$5+13=$
$16-4=$	$16-2=$	$10+5=$	$7+10=$	$19-11=$
$5+3=$	$18-2=$	$14+5=$	$4+6=$	$6+9=$
$10+1=$	$7+8=$	$13+3=$	$8-1=$	$3+11=$
$19-7=$	$15-6=$	$17-2=$	$13+7=$	$15+4=$
$6+13=$	$4+4=$	$6+6=$	$11+3=$	$8+2=$
$15-2=$	$10+2=$	$3+8=$	$20-4=$	$15-1=$
$9+11=$	$6+9=$	$6+11=$	$5+11=$	$13+2=$
$18-7=$	$18-4=$	$11+5=$	$3+13=$	$11+4=$
$12+5=$	$20-11=$	$17-7=$	$15-5=$	$13-2=$
$14-4=$	$3+15=$	$14-2=$	$19-11=$	$5+14=$
$20-13=$	$14-6=$	$11-2=$	$2+11=$	$9+7=$
$2+9=$	$4+8=$	$9+2=$	$13-4=$	$20-7=$
$1+6=$	$9+3=$	$12+8=$	$11+9=$	$4+6=$



$8+2=$	$5+13=$	$17-9=$	$13-2=$	$9+5=$
$8+5=$	$16-7=$	$9+1=$	$12+7=$	$19+1=$
$8+8-16=$	$11-2-3=$	$3-1+16=$	$20-8-9=$	
$16+2-15=$	$20-7-12=$	$2+16-14=$	$3+11-7=$	
$18-16-1=$	$16-2-11=$	$6+13-6=$	$3+11-11=$	
$9+1+7=$	$19-4-7=$	$4+8+1=$	$14+4-15=$	
$19-2-7=$	$6-1+15=$	$9-2+3=$	$9-3+7=$	

100 道口算题（20 以内纯进位、退位）

$4+6=$	$5+9=$	$9+5=$	$17-6=$	$2+6=$
$3+9=$	$1+19=$	$2+7=$	$11+7=$	$11+2=$
$5+6=$	$5+15=$	$7+13=$	$20-9=$	$19-7=$
$12+3=$	$18+1=$	$15-1=$	$11+4=$	$5+11=$
$16-4=$	$5+14=$	$9+7=$	$4+10=$	$2+9=$
$19-9=$	$16-2=$	$20-7=$	$3+11=$	$5+13=$
$17-2=$	$10+5=$	$19+1=$	$14+5=$	$14-4=$
$2+8=$	$2+6=$	$17-4=$	$10+7=$	$9+3=$
$18-9=$	$4+6=$	$7+11=$	$6+13=$	$3+9=$
$11+3=$	$3+13=$	$11+2=$	$19-7=$	$12+3=$
$5+11=$	$12+5=$	$20-11=$	$17-7=$	$15-5=$
$14-4=$	$3+15=$	$14-2=$	$19-11=$	$5+14=$
$20-13=$	$14-6=$	$11-2=$	$4+4=$	$2+11=$
$2+9=$	$4+8=$	$9+2=$	$13-4=$	$20-7=$
$11+5=$	$1+6=$	$9+3=$	$12+8=$	$11+9=$
$8+2=$	$5+13=$	$17-9=$	$13-2=$	$9+5=$
$6-3+11=$	$1+19-3=$	$19+1-4=$	$11+7-6=$	
$6-1+11=$	$2+8-5=$	$9+6-13=$	$14-9+4=$	



$10-7+9=$	$3+13-7=$	$9+10-12=$	$9-3+10=$
$16-16+5=$	$12-8+8=$	$1+16-17=$	$17-12+3=$
$14-11+4=$	$2+6-5=$	$11-3-6=$	$2+7-8=$

100 道口算题 (20 以内纯进位、退位)

$14-6=$	$2+11=$	$11+9=$	$9+5=$	$17-2=$
$8+5=$	$16-7=$	$9+1=$	$12+7=$	$19+1=$
$5+9=$	$17-6=$	$3+9=$	$1+19=$	$2+7=$
$11+7=$	$5+6=$	$5+15=$	$7+13=$	$12+7=$
$20-9=$	$12+3=$	$18+1=$	$15-1=$	$11+4=$
$16-4=$	$15-5=$	$5+14=$	$9+7=$	$12+5=$
$4+10=$	$19-9=$	$16-2=$	$20-7=$	$11+5=$
$3+11=$	$17-2=$	$10+5=$	$19+1=$	$14+5=$
$2+8=$	$2+6=$	$17-4=$	$10+7=$	$9+3=$
$18-9=$	$4+6=$	$7+11=$	$6+13=$	$3+9=$
$11+3=$	$2+7=$	$3+13=$	$11+2=$	$5+13=$
$19-7=$	$11+4=$	$5+11=$	$12+5=$	$16-4=$
$20-11=$	$17-7=$	$14-4=$	$3+15=$	$14-2=$
$19-11=$	$20-13=$	$14-6=$	$11-2=$	$4+4=$
$2+9=$	$4+8=$	$9+2=$	$13-4=$	$20-7=$
$11+5=$	$1+6=$	$9+3=$	$12+8=$	$11+9=$
$2+2-2=$	$5+9-4=$	$9+5+6=$	$1+1+3=$	
$10-8+12=$	$8+5-10=$	$20-18+1=$	$10+5-9=$	
$4-4+2=$	$7-7+13=$	$11+5-6=$	$1+6+6=$	
$16+4-14=$	$4+6+5=$	$6-3+11=$	$1+19-3=$	
$19+1-4=$	$11+7-6=$	$6-1+11=$	$2+8-5=$	



100 道口算题（20 以内纯进位、退位）

$12+7=$	$14-2=$	$13-2=$	$4+4=$	$2+11=$
$11+9=$	$8+2=$	$5+13=$	$17-9=$	$13-2=$
$9+5=$	$8+5=$	$16-7=$	$9+1=$	$4+8=$
$12+7=$	$14+5=$	$5+9=$	$17-6=$	$2+6=$
$3+9=$	$1+19=$	$11+7=$	$5+6=$	$5+15=$
$7+13=$	$20-9=$	$12+3=$	$18+1=$	$15-1=$
$16-4=$	$15-5=$	$5+14=$	$2+11=$	$9+7=$
$4+10=$	$19-9=$	$16-2=$	$20-7=$	$11+5=$
$3+11=$	$17-2=$	$10+5=$	$13+4=$	$13+3=$
$13+6=$	$18-8=$	$15+4=$	$17+3=$	$10+1=$
$9+9=$	$8+9=$	$18-3=$	$6+12=$	$5+7=$
$20-3=$	$13-6=$	$1+17=$	$20-5=$	$9+11=$
$15-3=$	$18-7=$	$5+2=$	$19-3=$	$6+14=$
$2+7=$	$12+6=$	$15+1=$	$10+1=$	$2+17=$
$10-2=$	$8+11=$	$12+1=$	$18-6=$	$20-10=$
$18-5=$	$14+1=$	$7+4=$	$14+3=$	$15+3=$
$1+15+1=$	$13-5+5=$	$18-11+6=$	$5-4+1=$	
$1+15+4=$	$10+4-13=$	$16-15+13=$	$15-5-1=$	
$20-2-10=$	$10+1+7=$	$9+9+2=$	$14-11+10=$	
$15-6-4=$	$6+9+3=$	$19-17+5=$	$16-10-3=$	
$19-3-14=$	$16-6+4=$	$12-2-10=$	$13-4+9=$	

100 道口算题（20 以内纯进位、退位）

$12+1=$	$20-10=$	$15+3=$	$1+15=$	$6+11=$
$13+5=$	$6+9=$	$5+4=$	$3+7=$	$1+19=$
$20-12=$	$1+13=$	$5+12=$	$3+5=$	$15+5=$



$12+4=$	$18-1=$	$13+1=$	$8+12=$	$9-1=$
$17-7=$	$3+4=$	$17-5=$	$18-10=$	$20-8=$
$17-3=$	$10+3=$	$6+7=$	$19-5=$	$2+5=$
$17-1=$	$5+9=$	$11-4=$	$5+5=$	$12+2=$
$13+3=$	$5+7=$	$9+11=$	$6+14=$	$2+7=$
$2+17=$	$6+11=$	$3+9=$	$1+19=$	$20-12=$
$15+5=$	$12+3=$	$9-1=$	$20-9=$	$3+4=$
$20-7=$	$20-8=$	$2+5=$	$17-2=$	$11-4=$
$12+2=$	$13+4=$	$13+6=$	$18-8=$	$15+4=$
$17+3=$	$9+9=$	$8+9=$	$18-3=$	$6+12=$
$20-3=$	$13-6=$	$1+17=$	$20-5=$	$9+11=$
$15-3=$	$18-7=$	$5+2=$	$19-3=$	$6+14=$
$2+7=$	$12+6=$	$15+1=$	$10+1=$	$2+17=$
$13-3+5=$	$12+1-6=$	$13+6-8=$	$16-15+9=$	
$13-13+14=$	$11-7+15=$	$11-9+15=$	$4+2-2=$	
$10+6-13=$	$19-12-2=$	$19-17+8=$	$15+3-18=$	
$5+12-10=$	$5+2+2=$	$6+7-4=$	$4+12-14=$	
$6+14-9=$	$12-3-6=$	$15-10+7=$	$13+1+6=$	

100 道口算题（20 以内纯进位、退位）

$12+2=$	$15+4=$	$6+12=$	$10-2=$	$8+11=$
$12+1=$	$18-6=$	$20-10=$	$18-5=$	$14+1=$
$7+4=$	$14+3=$	$15+3=$	$1+15=$	$6+11=$
$13+5=$	$6+9=$	$5+4=$	$3+7=$	$1+19=$
$20-12=$	$1+13=$	$5+12=$	$3+5=$	$15+5=$
$12+4=$	$18-1=$	$13+1=$	$8+12=$	$5+7=$
$17-7=$	$3+4=$	$17-5=$	$18-10=$	$20-8=$



$17-3=$	$10+3=$	$6+7=$	$19-5=$	$2+5=$
$17-1=$	$5+9=$	$11-4=$	$5+5=$	$12+2=$
$13+3=$	$5+7=$	$9+11=$	$6+14=$	$2+7=$
$2+17=$	$8+11=$	$14+1=$	$6+11=$	$13+5=$
$3+9=$	$1+19=$	$15+5=$	$12+3=$	$13+1=$
$9-1=$	$20-9=$	$20-7=$	$20-8=$	$17-3=$
$2+5=$	$17-2=$	$12+2=$	$13+4=$	$13+3=$
$13+6=$	$18-8=$	$17+3=$	$9+9=$	$8+9=$
$18-3=$	$20-3=$	$13-6=$	$1+17=$	$20-5=$
$18-11+6=$	$5-4+1=$	$1+15+4=$	$10+4-13=$	
$16-15+13=$	$15-5-1=$	$20-2-10=$	$10+1+7=$	
$9+9+2=$	$14-11+10=$	$15-6-4=$	$6+9+3=$	
$19-17+5=$	$16-10-3=$	$19-3-14=$	$16-6+4=$	
$12-2-10=$	$13-4+9=$	$7-4-1=$	$14+3+2=$	

100 道口算题（20 以内纯进位、退位）

$17-5=$	$20-5=$	$15+4=$	$10+1=$	$9+9=$
$8+9=$	$6+12=$	$15-3=$	$18-7=$	$5+2=$
$19-3=$	$2+7=$	$12+6=$	$15+1=$	$10+1=$
$10-2=$	$12+1=$	$18-6=$	$20-10=$	$18-5=$
$7+4=$	$14+3=$	$15+3=$	$1+15=$	$6+11=$
$13+5=$	$6+9=$	$5+4=$	$3+7=$	$1+19=$
$20-12=$	$1+13=$	$5+12=$	$3+5=$	$15+5=$
$12+4=$	$18-1=$	$13+1=$	$8+12=$	$5+7=$
$17-7=$	$3+4=$	$17-5=$	$18-10=$	$20-8=$
$17-3=$	$10+3=$	$6+7=$	$19-5=$	$2+5=$
$17-1=$	$5+9=$	$11-4=$	$5+5=$	$12+2=$



$13+3=$	$5+7=$	$9+11=$	$5+2=$	$19-3=$
$6+14=$	$19-8=$	$6+11=$	$11+4=$	$1+9=$
$9-2=$	$18+2=$	$8-1=$	$12+8=$	$5+12=$
$13-3=$	$2+9=$	$16-1=$	$11+8=$	$4+12=$
$19-7=$	$13+6=$	$19-9=$	$1+7=$	$3+7=$
$1+14-15=$	$1+9-9=$	$3-2+3=$	$10+1-4=$	
$14-10-4=$	$11-1-7=$	$9-6+13=$	$6-1+12=$	
$13-8+5=$	$8+12-3=$	$19-17-2=$	$12-8+9=$	
$10+3+7=$	$20-2-7=$	$17-11-3=$	$14-3-2=$	
$16+1-15=$	$1+4+6=$	$4+12-8=$	$16+3-15=$	

100 道口算题 (20 以内纯进位、退位)

$14+6=$	$4+10=$	$17-10=$	$4+7=$	$6+9=$
$10+1=$	$1+9=$	$18-5=$	$4+12=$	$19-7=$
$15-3=$	$4+6=$	$17-8=$	$1+17=$	$19-10=$
$9+6=$	$16-7=$	$17-2=$	$11+5=$	$9+4=$
$11+3=$	$18-9=$	$15-5=$	$7+12=$	$5+14=$
$16-5=$	$8+1=$	$19-3=$	$18-4=$	$4+9=$
$16-3=$	$11+6=$	$11+1=$	$4+4=$	$6+7=$
$5+14=$	$1+6=$	$12+6=$	$14-1=$	$18-3=$
$20-12=$	$8+12=$	$15-2=$	$19-12=$	$10+3=$
$13-1=$	$18-7=$	$14+3=$	$19-10=$	$18-2=$
$20-10=$	$20-13=$	$14+5=$	$14+6=$	$12+4=$
$6+9=$	$13+3=$	$5+12=$	$13+1=$	$2+9=$
$3+4=$	$17-7=$	$3+7=$	$2+7=$	$4+6=$
$3+5=$	$9+4=$	$13+5=$	$17-5=$	$15-5=$
$4+9=$	$6+7=$	$18-3=$	$19-5=$	$15-2=$



$10+3=$	$18-2=$	$12+4=$	$19-8=$	$10+1=$
$6+11-4=$	$9+9-16=$	$17-16+9=$	$20-2-4=$	
$13+1-3=$	$11-3-3=$	$13+5+2=$	$2+16-14=$	
$14+5-2=$	$12-4+6=$	$6+7-1=$	$1+14-15=$	
$1+9-9=$	$3-2+3=$	$10+1-4=$	$14-10-4=$	
$11-1-7=$	$9-6+13=$	$6-1+12=$	$13-8+5=$	

100 道口算题（20 以内纯进位、退位）

$4+10=$	$6+11=$	$11+4=$	$9-2=$	$18+2=$
$8-1=$	$12+8=$	$13-3=$	$2+9=$	$3+4=$
$16-1=$	$11+8=$	$18-5=$	$4+12=$	$19-7=$
$13+6=$	$19-9=$	$1+7=$	$15-3=$	$2+7=$
$4+6=$	$17-8=$	$1+17=$	$9+6=$	$16-7=$
$17-2=$	$11+5=$	$11+3=$	$18-9=$	$13+5=$
$15-5=$	$7+12=$	$16-5=$	$8+1=$	$16-5=$
$19-3=$	$18-4=$	$16-3=$	$11+6=$	$11+1=$
$4+4=$	$5+14=$	$1+6=$	$12+6=$	$14-1=$
$20-12=$	$8+12=$	$15-2=$	$19-12=$	$10+3=$
$13-1=$	$18-7=$	$10+1=$	$14+3=$	$19-10=$
$20-10=$	$20-13=$	$14+5=$	$11+1=$	$14+6=$
$4+10=$	$17-10=$	$4+7=$	$6+9=$	$6+9=$
$13+3=$	$1+9=$	$18+2=$	$5+12=$	$13-3=$
$13+1=$	$3+4=$	$17-7=$	$19-7=$	$13+6=$
$3+7=$	$2+7=$	$3+5=$	$19-10=$	$9+6=$
$2+16-14=$	$1+14-15=$	$14-10-4=$	$8+12-3=$	
$19-17-2=$	$12-8+9=$	$10+3+7=$		
$20-2-7=$	$17-11-3=$	$14-3-2=$	$16+1-15=$	



$1+4+6=$	$4+12-8=$	$16+3-15=$	$20-17+1=$
$4+7+5=$	$1+6+6=$	$10-1+7=$	$15-8+4=$

100 道口算题（20 以内纯进位、退位）

$19-5=$	$10+3=$	$18-2=$	$14+6=$	$12+4=$
$19-8=$	$6+11=$	$11+4=$	$9-2=$	$18+2=$
$8-1=$	$12+8=$	$13-3=$	$2+9=$	$3+4=$
$16-1=$	$11+8=$	$18-5=$	$4+12=$	$19-7=$
$13+6=$	$19-9=$	$1+7=$	$15-3=$	$2+7=$
$4+6=$	$17-8=$	$1+17=$	$9+6=$	$16-7=$
$17-2=$	$11+5=$	$9+4=$	$11+3=$	$18-9=$
$13+5=$	$17-5=$	$15-5=$	$7+12=$	$5+14=$
$16-5=$	$8+1=$	$19-3=$	$18-4=$	$4+9=$
$16-3=$	$14-5=$	$14-3=$	$3+12=$	$4+14=$
$15-8=$	$14-1=$	$14-7=$	$12-5=$	$6+1=$
$1+6=$	$9+3=$	$9+8=$	$3+11=$	$3+7=$
$10+1=$	$12-3=$	$15-6=$	$10+8=$	$17+2=$
$16+2=$	$15-7=$	$10+6=$	$9+1=$	$9+1=$
$20-12=$	$17-9=$	$11+9=$	$18-10=$	$6+11=$
$2+12=$	$5+9=$	$7+1=$	$19-5=$	$17-7=$
$3+9+5=$	$19-5-8=$	$3+14-11=$	$11-3+1=$	
$12-11+9=$	$13-8-2=$	$16+3-12=$	$12+6-3=$	
$3+11+5=$	$6+11+1=$	$19-5-11=$	$9-6+7=$	
$15-13+4=$	$5+12-4=$	$17+2-8=$	$18-17+19=$	
$9-1-5=$	$13-8-5=$	$18-15+3=$	$20-5-7=$	

100 道口算题（20 以内纯进位、退位）



$6+1=$	$11+1=$	$3+7=$	$17-10=$	$12-3=$
$5+12=$	$17+2=$	$4+9=$	$12+4=$	$2+12=$
$17-7=$	$18-8=$	$2+7=$	$12-1=$	$6+14=$
$7+3=$	$3+9=$	$10+3=$	$3+14=$	$11+3=$
$5+14=$	$2+10=$	$10+4=$	$12+8=$	$14-2=$
$19-7=$	$9+2=$	$10+10=$	$18+2=$	$20-10=$
$5+11=$	$12+6=$	$17-3=$	$2+5=$	$20-12=$
$6+9=$	$4+14=$	$6+1=$	$2+9=$	$17-8=$
$15-3=$	$13+6=$	$11+5=$	$8+1=$	$10+1=$
$9+6=$	$17-5=$	$16-1=$	$9+4=$	$18-10=$
$6+11=$	$6+14=$	$11+3=$	$14-2=$	$10+6=$
$20-10=$	$16-5=$	$15-5=$	$14-5=$	$14-3=$
$3+12=$	$15-8=$	$14-1=$	$14-7=$	$12-5=$
$17-8=$	$16-3=$	$1+6=$	$9+3=$	$12+8=$
$9+8=$	$3+11=$	$10+1=$	$12-3=$	$9+6=$
$15-6=$	$10+8=$	$16+2=$	$14-3=$	$15-7=$
$11-3+1=$	$12+6-3=$	$9-6+7=$	$18-17+19=$	
$9+3-4=$	$2+5+3=$	$2-2+20=$	$14-13+8=$	
$10+8-10=$	$18-12+13=$	$20-7+7=$	$2-2+17=$	
$15-15+4=$	$1+19-18=$	$11+5+4=$	$5-4+15=$	
$12+4-3=$	$19-7-7=$	$10-1+4=$	$4+1+13=$	
$15+5-15=$	$8-4+11=$	$11-11+12=$	$7+3+8=$	

100 道口算题 (20 以内纯进位、退位)

$4+14=$	$12-5=$	$11+1=$	$3+7=$	$8+1=$
$17-10=$	$5+12=$	$17+2=$	$15-7=$	$9+1=$
$4+9=$	$9+1=$	$20-12=$	$17-9=$	$17-5=$
$11+9=$	$18-10=$	$12+4=$	$2+12=$	$5+9=$



$7+1=$	$19-5=$	$17-7=$	$18-8=$	$2+7=$
$12-1=$	$7+3=$	$3+9=$	$10+3=$	$3+14=$
$5+14=$	$2+10=$	$10+4=$	$12+8=$	$14-2=$
$10+6=$	$19-7=$	$9+2=$	$10+10=$	$18+2=$
$5+11=$	$12+6=$	$17-3=$	$2+5=$	$20-12=$
$6+9=$	$4+14=$	$6+1=$	$2+9=$	$17-8=$
$15-3=$	$13+6=$	$11+5=$	$8+1=$	$10+1=$
$9+6=$	$17-5=$	$16-1=$	$9+4=$	$18-10=$
$6+11=$	$5+9=$	$2+7=$	$6+14=$	$7+3=$
$3+14=$	$11+3=$	$14-2=$	$18+2=$	$20-10=$
$16-5=$	$15-5=$	$14-5=$	$3+12=$	$4+14=$
$15-8=$	$14-1=$	$14-7=$	$13-5=$	$1+7=$
$5+1-6=$	$19-10+10=$	$18-4+5=$	$10+3+1=$	
$11-11+6=$	$16-9+11=$	$14+5-16=$	$8+3-2=$	
$14-13+5=$	$16-5-9=$	$8+7-11=$	$16-13-1=$	
$9+11-13=$	$7+1-3=$	$17-15+17=$	$19-15+16=$	

100 道口算题 (20 以内纯进位、退位)

$10-3=$	$19-1=$	$10+1=$	$13-3=$	$1+12=$
$1+7=$	$8+4=$	$9+8=$	$11+6=$	$13-6=$
$6+12=$	$4+12=$	$15+2=$	$2+14=$	$1+10=$
$9+9=$	$16-7=$	$12-5=$	$2+16=$	$16+3=$
$8+8=$	$12-2=$	$6+4=$	$18-10=$	$8+3=$
$6+2=$	$10+5=$	$12-3=$	$10+8=$	$13-3=$
$8+3=$	$13-1=$	$3+11=$	$17+2=$	$17+2=$
$10-1=$	$1+14=$	$11+9=$	$4+16=$	$17-10=$



$9+11=$	$20-2=$	$8+6=$	$10+10=$	$8+5=$
$19-12=$	$10+4=$	$4+14=$	$1+9=$	$5+3=$
$7+1=$	$14+2=$	$16-9=$	$15+4=$	$16-8=$
$1+12=$	$11+8=$	$7+6=$	$8+1=$	$10-3=$
$3+9=$	$15-7=$	$2+12=$	$9+6=$	$10+6=$
$13-6=$	$7+3=$	$1+10=$	$18-8=$	$6+14=$
$12-1=$	$16+3=$	$11+3=$	$5+14=$	$10+3=$
$18+2=$	$17-10=$	$15-3=$	$8+5=$	$19-12=$
$4+1+10=$	$6-4+12=$	$10-6+4=$	$8-3-5=$	
$15-4+9=$	$17+2-6=$	$12+5-17=$	$1+14-9=$	
$7+1+6=$	$4+16-4=$	$3+9-3=$	$8+6-8=$	
$8+8-8=$	$10-4+5=$	$5+1-6=$	$19-10+10=$	
$18-4+5=$	$10+3+1=$	$11-11+6=$	$16-9+11=$	

100 道口算题（20 以内纯进位、退位）

$6+12=$	$14-5=$	$16-5=$	$6+14=$	$12-5=$
$15-5=$	$15-8=$	$10+3=$	$13-3=$	$15+2=$
$5+3=$	$16-8=$	$13-5=$	$10-3=$	$3+9=$
$19-1=$	$10+1=$	$1+7=$	$8+4=$	$9+6=$
$10+6=$	$9+8=$	$11+6=$	$6+12=$	$4+12=$
$15+2=$	$2+14=$	$9+9=$	$16-7=$	$18-8=$
$12-5=$	$2+16=$	$8+8=$	$12-2=$	$11+3=$
$6+4=$	$18-10=$	$8+3=$	$6+2=$	$15-8=$
$10+5=$	$12-3=$	$10+8=$	$13-1=$	$3+11=$
$17+2=$	$10-1=$	$1+14=$	$11+9=$	$4+16=$
$9+11=$	$20-2=$	$8+6=$	$10+10=$	$8+5=$
$19-12=$	$10+4=$	$4+14=$	$1+9=$	$5+3=$



$7+1=$	$14+2=$	$16-9=$	$15+4=$	$16-8=$
$1+12=$	$11+8=$	$7+6=$	$8+1=$	$10-3=$
$3+9=$	$15-7=$	$2+12=$	$9+6=$	$10+6=$
$13-6=$	$7+3=$	$4+12=$	$1+10=$	$16-5=$
$20-11+7=$	$14-13+2=$	$20-5-4=$	$6+11-15=$	
$3-2+14=$	$18-9-8=$	$4+1+10=$	$7+11-18=$	
$4-3+1=$	$15-12+9=$	$18-13-1=$	$18+1-13=$	
$13-6-4=$	$1+7-8=$	$4-2+17=$	$5+10+2=$	
$10+1+6=$	$15-9-2=$	$13+4+1=$	$18-18+7=$	

100 道口算题（20 以内纯进位、退位）

$4+14=$	$19-9=$	$7+10=$	$4+5=$	$2+12=$
$9+4=$	$4+3=$	$17-6=$	$2+6=$	$20-13=$
$7+12=$	$5+8=$	$5+14=$	$16-6=$	$4+9=$
$16-3=$	$11+2=$	$20-6=$	$5+13=$	$5+15=$
$12+7=$	$14-1=$	$18-3=$	$20-12=$	$8+12=$
$20-8=$	$19-6=$	$1+18=$	$18+1=$	$15-1=$
$11+4=$	$5+10=$	$16-4=$	$20-11=$	$17-6=$
$14-4=$	$19-11=$	$19-4=$	$20-10=$	$14-6=$
$11+1=$	$2+10=$	$14+6=$	$12+4=$	$4+10=$
$17-10=$	$2+8=$	$4+7=$	$19-8=$	$10+1=$
$6+12=$	$16-2=$	$13+4=$	$9+2=$	$3+10=$
$8+2=$	$5+12=$	$13+2=$	$8+4=$	$18-1=$
$16-8=$	$3+5=$	$16-1=$	$17-8=$	$16-6=$
$18-5=$	$4+8=$	$13+6=$	$1+7=$	$6+1=$
$14+4=$	$3+7=$	$14-3=$	$19+1=$	$3+5=$
$17-4=$	$19-10=$	$4+14=$	$2+12=$	$9+4=$



$18-14+4=$	$3+5+1=$	$4+8-7=$	$4+9-3=$
$12+4-4=$	$2+8+10=$	$2+13-13=$	$15-13+5=$
$18-3-13=$	$18+1-10=$	$12-11+10=$	$8+2+10=$
$17-9+2=$	$2+10+7=$	$14-2-1=$	$18-5-12=$
$8+1+6=$	$11+2-5=$	$9+7-12=$	$4+10-6=$

100 道口算题（20 以内纯进位、退位）

$3+7=$	$20-13=$	$8+1=$	$4+9=$	$16-3=$
$11+6=$	$5+15=$	$8+12=$	$4+12=$	$18+1=$
$15-1=$	$17-6=$	$13-1=$	$14+2=$	$19-11=$
$14-6=$	$4+10=$	$10+1=$	$3+10=$	$8+2=$
$18-1=$	$16-6=$	$6+1=$	$19-9=$	$7+10=$
$4+5=$	$9+4=$	$4+3=$	$2+6=$	$20-13=$
$7+12=$	$5+8=$	$5+14=$	$16-3=$	$11+6=$
$11+2=$	$20-6=$	$5+13=$	$12+7=$	$14-1=$
$18-3=$	$20-12=$	$20-8=$	$19-6=$	$1+18=$
$18+1=$	$11+4=$	$5+10=$	$16-4=$	$19-6=$
$20-11=$	$14-4=$	$19-11=$	$19-4=$	$20-10=$
$11+1=$	$2+10=$	$14+6=$	$12+4=$	$4+10=$
$17-10=$	$2+8=$	$4+7=$	$19-8=$	$10+1=$
$6+12=$	$16-2=$	$13+4=$	$9+2=$	$3+10=$
$8+2=$	$11+9=$	$18-10=$	$16-9=$	$2+12=$
$15-8=$	$7+2=$	$15-4=$	$18-8=$	$2+7=$
$6+14-2=$	$3+12-7=$	$1+8+8=$	$9+1+3=$	
$20-5+5=$	$6-2+11=$	$15-11-3=$	$15-1-14=$	
$3+8+4=$	$7+11-15=$	$16-13+2=$	$2+3-2=$	
$13+7-4=$	$10-9+8=$	$19-3-6=$	$10+6-5=$	



$$3+14-6=$$

$$7-7+16=$$

$$12-4+2=$$

$$10+2-2=$$



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