



小学一年级上册数学 20 以内加减法测试题（本页 100 题）

$2+2=$	$19-4=$	$4+4=$	$5+5=$
$18-4=$	$2+6=$	$19-5=$	$4+8=$
$18-5=$	$2+7=$	$12-6=$	$4+9=$
$2+9=$	$17-9=$	$4+11=$	$5+12=$
$2+11=$	$9-9=$	$4+13=$	$5+14=$
$1+12=$	$20-3=$	$2+13=$	$18-7=$
$1+13=$	$20-4=$	$2+14=$	$18-8=$
$2+16=$	$18-10=$	$17-12=$	$16-7=$
$2+18=$	$17-4=$	$16-2=$	$15-15=$
$1+18=$	$20-9=$	$20-16=$	$16-8=$
$20-17=$	$20-15=$	$17-3=$	$16-10=$
$20-19=$	$10-5=$	$10-2=$	$8-2=$
$2+3=$	$11-1=$	$4+5=$	$5+6=$
$2+5=$	$16-3=$	$4+7=$	$5+8=$
$10-3=$	$1+9=$	$12-12=$	$2+10=$
$8+10=$	$1+7=$	$18-6=$	$2+8=$
$10-6=$	$1+14=$	$20-5=$	$2+15=$
$8+11=$	$16-9=$	$13-8=$	$12-5=$
$20-20=$	$8-1=$	$7-1=$	$6-2=$
$8+8=$	$1+3=$	$18-2=$	$2+4=$
$3+11=$	$1+11=$	$20-2=$	$2+12=$
$3+9=$	$1+16=$	$20-7=$	$2+17=$
$3+16=$	$8-3=$	$7-3=$	$9-8=$
$18-12=$	$12-8=$	$12-9=$	$1+19=$
$8+10=$	$1+7=$	$18-6=$	$2+8=$



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$15-7=$	$13-3=$	$19-1=$	$19-2=$
$5+9=$	$11-5=$	$10-7=$	$19-9=$
$5+10=$	$12-3=$	$11-6=$	$19-10=$
$15-1=$	$13-5=$	$19-12=$	$17-1=$
$15-3=$	$14-7=$	$19-14=$	$17-14=$
$4+15=$	$16-4=$	$15-5=$	$14-9=$
$4+16=$	$16-5=$	$15-9=$	$14-10=$
$15-11=$	$9-6=$	$19-19=$	$16-14=$
$15-13=$	$4-1=$	$20-11=$	$16-16=$
$16-11=$	$12-4=$	$6-4=$	$4-2=$
$13-9=$	$6-1=$	$6-6=$	$3-2=$
$7-2=$	$6-3=$	$8-8=$	$9+9=$
$15-8=$	$14-6=$	$19-6=$	$13-10=$
$17-10=$	$15-6=$	$19-8=$	$13-13=$
$17-5=$	$4+12=$	$5+13=$	$15-2=$
$12-7=$	$4+10=$	$5+11=$	$16-12=$
$18-9=$	$17-11=$	$16-6=$	$15-10=$
$6-5=$	$3-1=$	$20-13=$	$10-9=$
$8-7=$	$3-3=$	$9-2=$	$8-4=$
$11-2=$	$4+6=$	$5+7=$	$11-8=$
$17-8=$	$4+14=$	$5+15=$	$15-4=$
$18-11=$	$16-1=$	$15-14=$	$15-12=$
$9+11=$	$9+10=$	$9-4=$	$8-6=$
$20-18=$	$3+5=$	$8+9=$	$3+13=$
$12-7=$	$4+10=$	$5+11=$	$16-12=$

$19-3=$	$4+4=$	$5+5=$	$15-7=$
$1+5=$	$19-5=$	$4+8=$	$5+9=$
$1+6=$	$12-6=$	$4+9=$	$5+10=$
$12-11=$	$4+11=$	$5+12=$	$15-1=$
$20-1=$	$4+13=$	$5+14=$	$15-3=$
$3+14=$	$2+13=$	$18-7=$	$4+15=$
$3+15=$	$19-17=$	$16-5=$	$2+14=$
$20-6=$	$14-11=$	$9-6=$	$17-12=$
$20-8=$	$13-6=$	$4-1=$	$16-2=$
$18-14=$	$20-12=$	$12-4=$	$20-16=$
$18-16=$	$20-14=$	$6-1=$	$17-3=$
$18-18=$	$9-3=$	$6-3=$	$10-2=$
$12-10=$	$6+7=$	$14-6=$	$4+5=$
$18-3=$	$6+9=$	$15-6=$	$4+7=$
$13-11=$	$13-2=$	$4+12=$	$12-12=$
$7+13=$	$13-4=$	$4+10=$	$18-6=$
$5-2=$	$9-5=$	$17-11=$	$20-5=$
$17-2=$	$7-4=$	$3-1=$	$13-8=$
$10-1=$	$7-6=$	$3-3=$	$7-1=$
$7+9=$	$11-7=$	$4+6=$	$18-2=$
$14-13=$	$14-8=$	$4+14=$	$20-2=$
$4-4=$	$9-7=$	$16-1=$	$20-7=$
$11+4=$	$12-1=$	$9+10=$	$7-3=$
$9+11=$	$10+9=$	$3+5=$	$12-9=$
$7+13=$	$13-4=$	$4+10=$	$18-6=$



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$6+6=$	$7+7=$	$3+3=$	$1+1=$
$17-6=$	$6+10=$	$7+11=$	$3+7=$
$17-7=$	$6+11=$	$7+12=$	$3+8=$
$6+13=$	$13-1=$	$3+10=$	$1+8=$
$14-1=$	$13-12=$	$3+12=$	$1+10=$
$19-16=$	$17-16=$	$14-3=$	$14-14=$
$19-17=$	$17-17=$	$14-4=$	$5-1=$
$14-11=$	$4-3=$	$3+17=$	$1+15=$
$13-6=$	$11-9=$	$18-13=$	$1+17=$
$20-12=$	$10-8=$	$13-7=$	$11-10=$
$20-14=$	$10-10=$	$7-5=$	$5-3=$
$9-3=$	$8-5=$	$7-7=$	$5-5=$
$6+7=$	$7+8=$	$3+4=$	$1+2=$
$6+9=$	$7+10=$	$3+6=$	$1+4=$
$13-2=$	$19-13=$	$17-13=$	$6+14=$
$13-4=$	$19-11=$	$11-3=$	$6+12=$
$9-5=$	$19-18=$	$16-13=$	$14-5=$
$7-4=$	$11-11=$	$18-15=$	$9-1=$
$7-6=$	$5-4=$	$18-17=$	$10-4=$
$11-7=$	$19-7=$	$11-4=$	$6+8=$
$14-8=$	$19-15=$	$17-15=$	$14-2=$
$9-7=$	$20-10=$	$16-15=$	$14-12=$
$12-1=$	$12-2=$	$18-1=$	$18+2=$
$10+9=$	$15+2=$	$8+12=$	$16+3=$
$13-4=$	$19-11=$	$11-3=$	$6+12=$

$4+13=$	$5+14=$	$15-3=$	$14-7=$
$2+13=$	$18-7=$	$4+15=$	$16-4=$
$2+14=$	$18-8=$	$4+16=$	$16-5=$
$17-3=$	$16-10=$	$13-9=$	$6-1=$
$10-2=$	$8-2=$	$7-2=$	$6-3=$
$4+5=$	$5+6=$	$15-8=$	$14-6=$
$4+7=$	$5+8=$	$17-10=$	$15-6=$
$7-1=$	$6-2=$	$8-7=$	$3-3=$
$18-2=$	$2+4=$	$11-2=$	$4+6=$
$20-2=$	$2+12=$	$17-8=$	$4+14=$
$20-7=$	$2+17=$	$18-11=$	$16-1=$
$19-5=$	$4+8=$	$5+9=$	$11-5=$
$12-6=$	$4+9=$	$5+10=$	$12-3=$
$4+11=$	$5+12=$	$15-1=$	$13-5=$
$17-12=$	$16-7=$	$15-11=$	$9-6=$
$16-2=$	$15-15=$	$15-13=$	$4-1=$
$20-16=$	$16-8=$	$16-11=$	$12-4=$
$12-12=$	$2+10=$	$17-5=$	$4+12=$
$18-6=$	$2+8=$	$12-7=$	$4+10=$
$20-5=$	$2+15=$	$18-9=$	$17-11=$
$13-8=$	$12-5=$	$6-5=$	$3-1=$
$7-3=$	$9-8=$	$9+11=$	$9+10=$
$12-9=$	$1+19=$	$20-18=$	$3+5=$
$18-6=$	$2+8=$	$12-7=$	$4+10=$
$4+4=$	$5+5=$	$15-7=$	$13-3=$

19-14=	17-14=	14-1=	13-12=
15-5=	14-9=	19-16=	17-16=
15-9=	14-10=	19-17=	17-17=
6-6=	3-2=	20-14=	10-10=
8-8=	9+9=	9-3=	8-5=
19-6=	13-10=	6+7=	7+8=
19-8=	13-13=	6+9=	7+10=
9-2=	8-4=	7-6=	5-4=
5+7=	11-8=	11-7=	19-7=
5+15=	15-4=	14-8=	19-15=
15-14=	15-12=	9-7=	20-10=
10-7=	19-9=	17-6=	6+10=
11-6=	19-10=	17-7=	6+11=
19-12=	17-1=	6+13=	13-1=
19-19=	16-14=	14-11=	4-3=
20-11=	16-16=	13-6=	11-9=
6-4=	4-2=	20-12=	10-8=
5+13=	15-2=	13-2=	19-13=
5+11=	16-12=	13-4=	19-11=
16-6=	15-10=	9-5=	19-18=
20-13=	10-9=	7-4=	11-11=
9-4=	8-6=	12-1=	12-2=
8+9=	3+13=	10+9=	15+2=
5+11=	16-12=	13-4=	19-11=
19-1=	19-2=	6+6=	7+7=

$3+12=$	$1+10=$	$20-1=$	$4+13=$
$14-3=$	$14-14=$	$3+14=$	$2+13=$
$14-4=$	$5-1=$	$3+15=$	$19-17=$
$7-5=$	$5-3=$	$18-16=$	$20-14=$
$7-7=$	$5-5=$	$18-18=$	$9-3=$
$3+4=$	$1+2=$	$12-10=$	$6+7=$
$3+6=$	$1+4=$	$18-3=$	$6+9=$
$18-17=$	$10-4=$	$10-1=$	$7-6=$
$11-4=$	$6+8=$	$7+9=$	$11-7=$
$17-15=$	$14-2=$	$14-13=$	$14-8=$
$16-15=$	$14-12=$	$4-4=$	$9-7=$
$7+11=$	$3+7=$	$1+5=$	$19-5=$
$7+12=$	$3+8=$	$1+6=$	$12-6=$
$3+10=$	$1+8=$	$12-11=$	$4+11=$
$3+17=$	$1+15=$	$20-6=$	$14-11=$
$18-13=$	$1+17=$	$20-8=$	$13-6=$
$13-7=$	$11-10=$	$18-14=$	$20-12=$
$17-13=$	$6+14=$	$13-11=$	$13-2=$
$11-3=$	$6+12=$	$7+13=$	$13-4=$
$16-13=$	$14-5=$	$5-2=$	$9-5=$
$18-15=$	$9-1=$	$17-2=$	$7-4=$
$18-1=$	$18+2=$	$11+4=$	$12-1=$
$8+12=$	$16+3=$	$9+11=$	$10+9=$
$11-3=$	$6+12=$	$7+13=$	$13-4=$
$3+3=$	$1+1=$	$19-3=$	$4+4=$



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$5+14=$	$15-3=$	$15-3=$	$14-7=$
$18-7=$	$4+15=$	$4+15=$	$16-4=$
$16-5=$	$2+14=$	$4+16=$	$16-5=$
$6-1=$	$17-3=$	$13-9=$	$6-1=$
$6-3=$	$10-2=$	$7-2=$	$6-3=$
$14-6=$	$4+5=$	$15-8=$	$14-6=$
$15-6=$	$4+7=$	$17-10=$	$15-6=$
$3-3=$	$7-1=$	$8-7=$	$3-3=$
$4+6=$	$18-2=$	$11-2=$	$4+6=$
$4+14=$	$20-2=$	$17-8=$	$4+14=$
$16-1=$	$20-7=$	$18-11=$	$16-1=$
$4+8=$	$5+9=$	$5+9=$	$11-5=$
$4+9=$	$5+10=$	$5+10=$	$12-3=$
$5+12=$	$15-1=$	$15-1=$	$13-5=$
$9-6=$	$17-12=$	$15-11=$	$9-6=$
$4-1=$	$16-2=$	$15-13=$	$4-1=$
$12-4=$	$20-16=$	$16-11=$	$12-4=$
$4+12=$	$12-12=$	$17-5=$	$4+12=$
$4+10=$	$18-6=$	$12-7=$	$4+10=$
$17-11=$	$20-5=$	$18-9=$	$17-11=$
$3-1=$	$13-8=$	$6-5=$	$3-1=$
$9+10=$	$7-3=$	$9+11=$	$9+10=$
$3+5=$	$12-9=$	$20-18=$	$3+5=$
$4+10=$	$18-6=$	$12-7=$	$4+10=$
$5+5=$	$15-7=$	$15-7=$	$13-3=$

$4+13=$	$5+14=$	$15-3=$	$14-7=$
$2+13=$	$18-7=$	$4+15=$	$16-4=$
$2+14=$	$18-8=$	$4+16=$	$16-5=$
$17-3=$	$16-10=$	$13-9=$	$6-1=$
$10-2=$	$8-2=$	$7-2=$	$6-3=$
$4+5=$	$5+6=$	$15-8=$	$14-6=$
$4+7=$	$5+8=$	$17-10=$	$15-6=$
$7-1=$	$6-2=$	$8-7=$	$3-3=$
$18-2=$	$2+4=$	$11-2=$	$4+6=$
$20-2=$	$2+12=$	$17-8=$	$4+14=$
$20-7=$	$2+17=$	$18-11=$	$16-1=$
$19-5=$	$4+8=$	$5+9=$	$11-5=$
$12-6=$	$4+9=$	$5+10=$	$12-3=$
$4+11=$	$5+12=$	$15-1=$	$13-5=$
$17-12=$	$16-7=$	$15-11=$	$9-6=$
$16-2=$	$15-15=$	$15-13=$	$4-1=$
$20-16=$	$16-8=$	$16-11=$	$12-4=$
$12-12=$	$2+10=$	$17-5=$	$4+12=$
$18-6=$	$2+8=$	$12-7=$	$4+10=$
$20-5=$	$2+15=$	$18-9=$	$17-11=$
$13-8=$	$12-5=$	$6-5=$	$3-1=$
$7-3=$	$9-8=$	$9+11=$	$9+10=$
$12-9=$	$1+19=$	$20-18=$	$3+5=$
$18-6=$	$2+8=$	$12-7=$	$4+10=$
$4+4=$	$5+5=$	$15-7=$	$13-3=$



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17-14=	14-1=	13-12=	3+12=
14-9=	19-16=	17-16=	14-3=
14-10=	19-17=	17-17=	14-4=
3-2=	20-14=	10-10=	7-5=
9+9=	9-3=	8-5=	7-7=
13-10=	6+7=	7+8=	3+4=
13-13=	6+9=	7+10=	3+6=
8-4=	7-6=	5-4=	18-17=
11-8=	11-7=	19-7=	11-4=
15-4=	14-8=	19-15=	17-15=
15-12=	9-7=	20-10=	16-15=
19-9=	17-6=	6+10=	7+11=
19-10=	17-7=	6+11=	7+12=
17-1=	6+13=	13-1=	3+10=
16-14=	14-11=	4-3=	3+17=
16-16=	13-6=	11-9=	18-13=
4-2=	20-12=	10-8=	13-7=
15-2=	13-2=	19-13=	17-13=
16-12=	13-4=	19-11=	11-3=
15-10=	9-5=	19-18=	16-13=
10-9=	7-4=	11-11=	18-15=
8-6=	12-1=	12-2=	18-1=
3+13=	10+9=	15+2=	8+12=
16-12=	13-4=	19-11=	11-3=
19-2=	6+6=	7+7=	3+3=



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