



20 以内加减法练习（一）

姓名：_____时间：_____成绩：_____

$18 - 5 =$ $17 - 11 =$ $13 + 6 =$ $17 - 5 =$

$16 - 10 =$ $5 - 4 =$ $9 - 4 =$ $16 - 1 =$

$7 + 10 =$ $9 - 0 =$ $18 + 1 =$ $6 + 10 =$

$4 - 0 =$ $18 - 12 =$ $17 - 17 =$ $10 + 2 =$

$10 - 10 =$ $9 - 0 =$ $15 - 0 =$ $4 + 1 =$

$0 + 16 =$ $2 + 2 =$ $13 - 12 =$ $4 + 12 =$

$13 + 4 =$ $6 - 5 =$ $15 - 13 =$ $14 + 1 =$

$3 + 12 =$ $0 + 0 =$ $0 + 17 =$ $7 - 2 =$

$2 + 14 =$ $11 - 10 =$ $11 + 4 =$ $10 + 4 =$

$14 - 3 =$ $11 - 1 =$ $3 - 1 =$ $13 - 2 =$

$12 - 0 =$ $11 + 0 =$ $13 - 10 =$ $15 + 4 =$

$3 + 5 =$ $10 + 7 =$ $0 + 1 =$ $19 - 14 =$

$11 + 1 =$ $17 - 1 =$ $16 + 2 =$ $16 - 4 =$

$3 + 4 =$ $1 + 14 =$ $14 + 2 =$ $4 + 12 =$

$12 + 5 =$ $14 + 1 =$ $10 + 8 =$ $17 - 15 =$

$15 - 3 =$ $9 - 8 =$ $11 + 5 =$ $16 + 1 =$

$12 + 3 =$ $17 - 12 =$ $1 + 17 =$ $11 + 5 =$

$2 + 6 =$ $19 - 5 =$ $7 - 3 =$ $12 + 4 =$

$10 + 7 =$ $1 + 12 =$ $11 + 1 =$ $17 - 10 =$

$9 - 9 =$ $4 + 12 =$ $11 + 2 =$ $13 + 2 =$



20 以内加减法练习（二）

姓名：_____时间：_____成绩：_____

$16 - 1 =$	$19 - 13 =$	$4 - 3 =$	$1 + 14 =$
$15 - 3 =$	$6 - 5 =$	$13 + 1 =$	$11 + 1 =$
$19 - 1 =$	$2 + 6 =$	$19 - 18 =$	$2 + 11 =$
$2 + 6 =$	$18 - 13 =$	$12 + 7 =$	$3 + 1 =$
$3 + 4 =$	$16 - 14 =$	$18 - 2 =$	$5 + 4 =$
$2 - 2 =$	$7 - 3 =$	$6 - 0 =$	$7 + 11 =$
$13 - 3 =$	$8 - 6 =$	$0 + 18 =$	$10 + 3 =$
$18 - 11 =$	$17 + 0 =$	$2 - 2 =$	$1 + 7 =$
$6 - 3 =$	$13 + 1 =$	$5 + 14 =$	$11 + 0 =$
$7 - 1 =$	$0 + 10 =$	$6 - 1 =$	$2 + 6 =$
$11 - 10 =$	$11 + 3 =$	$5 + 10 =$	$12 - 10 =$
$0 + 11 =$	$5 + 10 =$	$5 - 5 =$	$19 - 11 =$
$17 - 13 =$	$2 + 2 =$	$3 + 11 =$	$10 + 3 =$
$17 - 3 =$	$1 - 0 =$	$9 - 5 =$	$19 - 8 =$
$8 + 0 =$	$17 - 1 =$	$13 - 10 =$	$17 + 0 =$
$5 - 3 =$	$9 - 8 =$	$7 - 3 =$	$2 - 2 =$
$14 - 2 =$	$5 - 3 =$	$0 + 4 =$	$9 - 8 =$
$17 - 14 =$	$16 - 14 =$	$3 + 12 =$	$3 - 0 =$
$19 - 15 =$	$18 - 2 =$	$11 + 2 =$	$14 - 12 =$



$1 + 3 =$

$5 + 11 =$

$10 + 5 =$

$11 - 1 =$

20 以内加减法练习（三）

姓名：_____时间：_____成绩：_____

$5 - 2 =$

$7 - 6 =$

$12 + 6 =$

$10 + 9 =$

$14 + 5 =$

$1 + 3 =$

$2 + 10 =$

$8 + 10 =$

$10 + 8 =$

$2 - 1 =$

$9 - 1 =$

$9 - 5 =$

$1 + 8 =$

$12 + 6 =$

$9 - 3 =$

$8 - 2 =$

$17 - 11 =$

$11 - 10 =$

$7 - 6 =$

$19 - 3 =$

$15 - 11 =$

$7 - 4 =$

$16 - 14 =$

$5 - 2 =$

$8 - 6 =$

$15 - 2 =$

$16 - 13 =$

$3 + 11 =$

$8 - 7 =$

$2 + 17 =$

$5 + 14 =$

$14 + 4 =$

$11 + 3 =$

$5 + 12 =$

$16 - 12 =$

$7 + 2 =$

$17 - 4 =$

$7 + 11 =$

$18 - 7 =$

$4 + 5 =$

$19 - 5 =$

$10 + 1 =$

$2 + 15 =$

$19 - 5 =$

$12 - 11 =$

$3 + 3 =$

$18 - 4 =$

$19 - 10 =$

$16 - 16 =$

$1 + 8 =$

$1 + 13 =$

$14 - 4 =$

$18 - 11 =$

$18 - 7 =$

$0 + 19 =$

$12 + 1 =$

$15 - 11 =$

$12 + 3 =$

$18 - 13 =$

$6 - 0 =$

$1 + 7 =$

$18 - 16 =$

$18 - 6 =$

$9 - 1 =$

$6 - 3 =$

$13 - 1 =$

$19 - 15 =$

$8 - 0 =$

$6 - 6 =$

$0 + 19 =$

$9 - 2 =$

$3 - 3 =$



$12 + 3 =$

$2 + 11 =$

$7 - 3 =$

$13 - 2 =$

$8 - 0 =$

$1 + 5 =$

$15 + 3 =$

$18 - 15 =$



资料大礼包

课件、教案、习题、试卷
重点、难点、考点全都有
而且还是电子版

打开微信扫一扫即可领取

不想每次到处找资料？建议关注上面公众号。

张老师微信

微信全天在线，你有任何问题都可以加我。免费为你解答在学习、教育，上的各种难题。

朋友圈每天都会更新习题、试卷、知识点汇总资料。很多老师和孩子爸妈都在关注。

你若能来，我会更高兴。

微信扫一扫添加好友



一辈子，一件事。
专研小学教育。

资料电脑下载地址：www.duopin.cn