



20 以内加减法练习题(1)

$11-8=$	$11-2=$	$4+7=$	$4+8=$	$13-8=$
$15-8=$	$9+8=$	$13-6=$	$7+8=$	$14-6=$
$8+6=$	$14-8=$	$5+7=$	$16-9=$	$12-5=$
$5+6=$	$14-7=$	$11-3=$	$8+7=$	$6+9=$
$15-7=$	$12-3=$	$5+8=$	$9+9=$	$13-5=$
$12-8=$	$9+5=$	$7+9=$	$16-8=$	$9+3=$
$7+7=$	$7+6=$	$13-9=$	$8+8=$	$17-9=$
$6+7=$	$11-9=$	$8+5=$	$14-5=$	$7+5=$
$16-7=$	$8+9=$	$5+9=$	$18-9=$	$4+9=$
$6+5=$	$13-7=$	$8+3=$	$9+2=$	$7+4=$
$11-7=$	$9+6=$	$9+7=$	$8+4=$	$14-9=$
$12-9=$	$3+9=$	$17-8=$	$12-6=$	$2+9=$
$12-7=$	$3+8=$	$6+8=$	$12-4=$	$9+4=$
$15-9=$	$13-4=$	$11-6=$	$15-6=$	$11-8=$
$4+8=$	$13-8=$	$15-8=$	$9+8=$	$13-6=$
$7+8=$	$14-6=$	$8+6=$	$14-8=$	$5+7=$
$16-9=$	$12-5=$	$5+6=$	$14-7=$	$11-3=$
$8+7=$	$6+9=$	$15-7=$	$12-3=$	$5+8=$
$9+9=$	$13-5=$	$12-8=$	$9+5=$	$7+9=$
$16-8=$	$9+3=$	$7+7=$	$7+6=$	$13-9=$



20 以内加减法练习题(2)

$8+8=$	$17-9=$	$6+7=$	$11-9=$	$8+5=$
$14-5=$	$7+5=$	$16-7=$	$8+9=$	$5+9=$
$18-9=$	$4+9=$	$6+5=$	$13-7=$	$8+3=$
$9+2=$	$7+4=$	$11-7=$	$9+6=$	$9+7=$
$8+4=$	$14-9=$	$12-9=$	$3+9=$	$17-8=$
$12-6=$	$2+9=$	$12-7=$	$3+8=$	$6+8=$
$12-4=$	$9+4=$	$15-9=$	$13-4=$	$11-6=$
$6+6=$	$11-5=$	$11-4=$	$15-6=$	$13-6=$
$18-9=$	$11-7=$	$6+9=$	$17-9=$	$13-6=$
$14-5=$	$15-6=$	$12-9=$	$12+8=$	$11-9=$
$4+8=$	$16-4=$	$8+9=$	$16-7=$	$2+17=$
$12-8=$	$17-8=$	$18-1=$	$17-8=$	$15-7=$
$10-4=$	$14+6=$	$16-9=$	$15+5=$	$16-8=$
$14-7=$	$12+8=$	$8+6=$	$14-10=$	$8+8=$
$14-9=$	$7+5=$	$14-4=$	$11+9=$	$11-6=$
$17+1=$	$15-8=$	$16+3=$	$5+8=$	$9+2=$
$8+4=$	$7+5=$	$6+6=$	$5+6=$	$15-9=$
$14-8=$	$12-7=$	$11-6=$	$13-5=$	$9+4=$

$7+8=$	$7+7=$	$6+5=$	$5+7=$	$12-9=$
$16-8=$	$15-7=$	$14-6=$	$11-5=$	$9+6=$

20 以内加减法练习题(3)

$8+8=$	$7+6=$	$6+8=$	$5+8=$	$16-9=$
$11-8=$	$13-7=$	$15-6=$	$12-5=$	$9+8=$
$5+8=$	$7+4=$	$6+9=$	$5+9=$	$13-9=$
$13-8=$	$14-7=$	$12-6=$	$14-5=$	$9+3=$
$9+8=$	$7+8=$	$6+7=$	$4+9=$	$11-9=$
$12-8=$	$16-7=$	$13-6=$	$15-5=$	$14-9=$
$15-8=$	$17-10=$	$12-3=$	$11-4=$	$11-3=$
$12-4=$	$13-4=$	$11-2=$	$14-10=$	$4+8=$
$5+7=$	$2+9=$	$7+5=$	$8+6=$	$14-6=$
$12-5=$	$11-5=$	$13-8=$	$15-6=$	$7+7=$
$9+9=$	$9+6=$	$8+5=$	$8+9=$	$11-5=$
$12-6=$	$14-9=$	$16-9=$	$15-8=$	$4+7=$
$6+6=$	$8+8=$	$9+3=$	$7+7=$	$14-8=$
$15-6=$	$16-9=$	$17-8=$	$18-9=$	$9+9=$
$7+5=$	$8+6=$	$5+9=$	$13-8=$	$17-10=$
$16-1=$	$16-2=$	$16-3=$	$16-4=$	$1+11=$
$1+12=$	$1+13=$	$1+14=$	$1+15=$	$20-10=$

19-1=	19-2=	19-3=	19-4=	18-5=
18-6=	18-7=	18-8=	18-9=	17-5=
17-6=	17-7=	17-8=	17-9=	17-10

20 以内加减法练习题(4)

6-2=	6-3=	6-4=	6-5=	6-6=
15-1=	15-2=	15-3=	15-4=	16-10=
2+7=	2+8=	2+9=	2+10=	2+11=
15-10=	14-1=	14-2=	14-3=	14-4=
1+16=	1+17=	1+18=	1+19=	2+0=
19-5=	19-6=	19-7=	19-8=	19-9=
2+12=	2+13=	2+14=	2+15=	2+16=
15-5=	15-6=	15-7=	15-8=	15-9=
18-10=	17-1=	17-2=	17-3=	17-4=
2+17=	2+18=	3+3=	3+4=	3+5=
19-10=	18-1=	18-2=	18-3=	18-4=
3+16=	3+17=	4+4=	4+5=	4+6=
13-5=	13-6=	13-7=	13-8=	13-9=
4+7=	4+8=	4+9=	4+10=	4+11=
13-10=	12-1=	12-2=	12-4=	12-5=
4+12=	4+13=	4+14=	4+15=	4+16=
11-1=	11-2=	11-3=	11-4=	11-5=



$11-3=$	$15-3=$	$18-5=$	$14-8=$	$15-8=$
$10-5=$	$11-7=$	$12-7=$	$11-2=$	$10-2=$
$13-8=$	$8+8=$	$10-9=$	$18-8=$	$14-6=$

20 以内加减法练习题(5)

$11-3=$	$15-3=$	$18-5=$	$14-8=$	$15-8=$
$10-5=$	$11-7=$	$12-7=$	$11-2=$	$10-2=$
$12-8=$	$13-7=$	$5+7=$	$10-4=$	$13-5=$
$13-8=$	$8+8=$	$10-9=$	$18-8=$	$14-6=$
$10-9=$	$15-7=$	$11-4=$	$13-7=$	$9+3=$
$11-8=$	$3+8=$	$10-3=$	$14-5=$	$18-9=$
$12-6=$	$12+2=$	$13-2=$	$13-8=$	$14-9=$
$11-8=$	$12-9=$	$10-5=$	$10-9=$	$15-7=$
$12-6=$	$12-7=$	$11-3=$	$15-6=$	$14-6=$
$14-8=$	$14-6=$	$11-8=$	$10-5=$	$8+3=$
$15-7=$	$2+9=$	$10-2=$	$11-3=$	$9+8=$
$11-7=$	$7+6=$	$15-8=$	$10-5=$	$15-3=$
$12-7=$	$11-2=$	$12+5=$	$12-8=$	$15+4=$
$13-7=$	$17-9=$	$9+3=$	$18-9=$	$8+6=$
$13-8=$	$12-8=$	$12-5=$	$4+8=$	$11-5=$
$11-4=$	$5+9=$	$16-9=$	$16-8=$	$10-4=$

$13-6=$	$11-6=$	$10-6=$	$5+6=$	$13-4=$
$8+6=$	$17-8=$	$14-5=$	$8+5=$	$13-9=$
$11-9=$	$15-4=$	$10-6=$	$13-4=$	$14-7=$
$15-6=$	$16-9=$	$19-6=$	$17-5=$	$9+8=$

20 以内加减法练习题(6)

$12-7=$	$11-2=$	$12+5=$	$12-8=$	$15+4=$
$13-7=$	$17-9=$	$9+3=$	$18-9=$	$8+6=$
$13-8=$	$12-8=$	$12-5=$	$4+8=$	$11-5=$
$11-4=$	$5+9=$	$16-9=$	$16-8=$	$10-4=$
$13-6=$	$11-6=$	$10-6=$	$5+6=$	$13-4=$
$8+6=$	$17-8=$	$14-5=$	$8+5=$	$13-9=$
$11-9=$	$15-4=$	$10-6=$	$13-4=$	$14-7=$
$10-9=$	$18-6=$	$2+9=$	$12-7=$	$12-5=$
$17-9=$	$13-4=$	$16-8=$	$7+8=$	$10-6=$
$11-5=$	$10-4=$	$15+4=$	$19-6=$	$11-5=$
$13-6=$	$11-6=$	$10-9=$	$11-8=$	$12-3=$
$11-9=$	$10-7=$	$13-2=$	$12+8=$	$7+6=$
$16-8=$	$10-5=$	$19-6=$	$17-8=$	$11+8=$
$12-4=$	$12-6=$	$13-5=$	$8+3=$	$12-5=$
$15-9=$	$9+6=$	$11-5=$	$18-9=$	$7+9=$



$15-3=$	$10-4=$	$13-5=$	$11-7=$	$10-9=$
$17-9=$	$2+9=$	$18-3=$	$12-6=$	$17-10=$
$13-4=$	$15-7=$	$10-6=$	$13-11=$	$16-9=$
$11-4=$	$18-15=$	$12-5=$	$10-5=$	$19-12=$
$10-8=$	$12-3=$	$10-8=$	$18-9=$	$10-8=$

20 以内加减法练习题(7)

$8+9=$	$15-8=$	$15+4=$	$10-6=$	$17-8=$
$11-7=$	$12-3=$	$12-6=$	$12-4=$	$12-5=$
$11+7=$	$14-9=$	$18-9=$	$19-4=$	$10-5=$
$18-9=$	$14-9=$	$15-8=$	$12-3=$	$12-5=$
$11-7=$	$16-9=$	$17-8=$	$11-6=$	$11-6=$
$13-4=$	$17-8=$	$18-9=$	$16-9=$	$14-9=$
$13-4=$	$15-7=$	$10-6=$	$10-5=$	$16-9=$
$14-5=$	$14-5=$	$12-5=$	$11-4=$	$15-9=$
$11-7=$	$10-5=$	$18-9=$	$13-7=$	$14-9=$
$15-8=$	$12-1=$	$12-3=$	$12-5=$	$11-7=$
$10-9=$	$16-10=$	$17-8=$	$10-1=$	$14-6=$
$11-6=$	$16-4=$	$16-7=$	$12+3=$	$13-6=$
$17-8=$	$18-9=$	$14-5=$	$17-5=$	$14-9=$



$11-9=$	$13-4=$	$15-7=$	$10-6=$	$3+8=$
$16-9=$	$11-4=$	$12-8=$	$11-9=$	$11-5=$
$12-8=$	$12-5=$	$10-5=$	$10-9=$	$10-8=$
$13-6=$	$12-3=$	$10-8=$	$7+5=$	$10-8=$
$11-4=$	$15-8=$	$6+8=$	$11-9=$	$10-6=$
$17-3=$	$12-8=$	$10-3=$	$6+7=$	$13-7=$
$16-7=$	$13-2=$	$12-7=$	$12+6=$	$13-4=$

20 以内加减法练习题(8)

$10-1=$	$14-5=$	$13+5=$	$17-5=$	$17-9=$
$12-6=$	$11-7=$	$13-6=$	$14-9=$	$10-9=$
$16-8=$	$17-9=$	$14-6=$	$4+16=$	$17+2=$
$10-7=$	$19-3=$	$11-8=$	$16-9=$	$15-7=$
$12-9=$	$11-5=$	$15-6=$	$11-8=$	$12-7=$
$14-8=$	$16-8=$	$13-8=$	$10-8=$	$11-9=$
$15-7=$	$14-9=$	$14-7=$	$11-6=$	$6+9=$
$18-10=$	$17-1=$	$17-2=$	$17-3=$	$17-4=$
$2+17=$	$2+18=$	$3+3=$	$13+4=$	$3+5=$
$19-10=$	$18-1=$	$18-2=$	$18-3=$	$18-4=$
$3+16=$	$3+17=$	$4+4=$	$14+5=$	$14-6=$
$13-5=$	$13+6=$	$13-7=$	$13-8=$	$13-9=$



$4+7=$

$4+8=$

$4+9=$

$4+10=$

$4+11=$

$13-10=$

$12-1=$

$12-2=$

$12-4=$

$12-5=$

$4+12=$

$4+13=$

$4+14=$

$4+15=$

$4+16=$

$13-6=$

$18-9=$

$11-7=$

$14-5=$

$13-6=$

$17-9=$

$6+9=$

$15-6=$

$16-4=$

$7+9=$

$16-7=$

$2+17=$

$12-9=$

$12+8=$

$11-9=$

$4+8=$

$17-8=$

$18-1=$

$17-8=$

$15+5=$

$16-8=$

$14-7=$

$12+8=$

$8+6=$

$14-10=$



资料大礼包

课件、教案、习题、试卷
重点、难点、考点全都有
而且还是电子版

打开微信扫一扫即可领取

不想每次到处找资料？建议关注上面公众号。

张老师微信

微信全天在线, 你有任何问题都可以加我。免费为你解答在学习、教育, 上的各种难题。

朋友圈每天都会更新习题、试卷、知识点汇总资料。很多老师和孩子爸妈都在关注。

你若能来, 我会更高兴。

微信扫一扫添加好友



一辈子, 一件事。
专研小学教育。

资料电脑下载地址: www.duopin.cn