



姓名：_____ 班级：_____ 得分：_____ 用时：_____

$20-17+13=$	$5+3-4=$	$1+11-4=$	$8-8+5=$
$13+7-17=$	$5-5+7=$	$7+13-15=$	$2+11+3=$
$17-2-3=$	$14-10+16=$	$18-12+11=$	$6+8-9=$
$15-12+16=$	$13-4+11=$	$2+16-6=$	$5+4+10=$
$15-12+16=$	$13-4+11=$	$2+16-6=$	$5+4+10=$
$16-7+9=$	$10+5-2=$	$15+4-7=$	$15-2+4=$
$18-9-5=$	$20-9+5=$	$5-1-4=$	$18-7-5=$
$12+2-12=$	$14-14+19=$	$2+2+15=$	$1+12-7=$
$17-17+17=$	$19-7+5=$	$5+3+7=$	$17-6+6=$
$1+12-7=$	$4-1+8=$	$15+3-10=$	$19-11+8=$
$10+10-4=$	$10-7-1=$	$20-8+1=$	$2+1+12=$
$2+3+11=$	$15-5-10=$	$6+8-12=$	$16+2-7=$
$18-9-5=$	$20-9+5=$	$5-1-4=$	$18-7-5=$
$1+12-7=$	$17-17+17=$	$19-7+5=$	$5+3+7=$
$17-6+6=$	$4-1+8=$	$15+3-10=$	$19-11+8=$
$2+17-9=$	$2+18-5=$	$20-19+13=$	$8-6+6=$
$16-7+9=$	$10+5-2=$	$15+4-7=$	$15-2+4=$
$20-3-15=$	$10+10-4=$	$10-7-1=$	$20-8+1=$
$2+1+12=$	$2+3+11=$	$15-5-10=$	$6+8-12=$
$16+2-7=$	$2+17-9=$	$2+18-5=$	$20-19+13=$
$15-4+4=$	$4+1-5=$	$14-14+16=$	$1+4+15=$



姓名：_____ 班级：_____ 得分：_____ 用时：_____

- | | | | |
|-------------|-------------|-------------|-------------|
| $1+6+12=$ | $3-3+8=$ | $5+13-12=$ | $12-9+14=$ |
| $14-5+8=$ | $17-5+3=$ | $3+3+5=$ | $6-6+7=$ |
| $16-5-7=$ | $9+10-2=$ | $14-5+11=$ | $12-7+14=$ |
| $19-13+5=$ | $15+1+1=$ | $16+4-20=$ | $17-15+15=$ |
| $20-1-10=$ | $16-10+6=$ | $17-1-14=$ | $17+2-17=$ |
| $7+8-3=$ | $17-9+3=$ | $18-14+9=$ | $14-2-5=$ |
| $4+7-4=$ | $13-10+11=$ | $12-12+14=$ | $2+6+9=$ |
| $3+6-8=$ | $15-9-4=$ | $7-5+17=$ | $15-4+1=$ |
| $10+10-19=$ | $12-4-5=$ | $18-11-2=$ | $1+1+6=$ |
| $14-2-5=$ | $2+6+9=$ | $15-4+1=$ | $17+3-14=$ |
| $19-1-7=$ | $5+13-10=$ | $1+14-1=$ | $18-15+9=$ |
| $5+11-10=$ | $18-16+5=$ | $2+1-3=$ | $18-9-3=$ |
| $12+2+2=$ | $10+9-15=$ | $20-12+2=$ | $5-3-1=$ |
| $18-16+8=$ | $2+10-11=$ | $14-4+5=$ | $4+5-5=$ |
| $4+16-16=$ | $12+5-12=$ | $12-3-9=$ | $11-2+6=$ |
| $10-2+10=$ | $12+5-9=$ | $12-2+6=$ | $4-3+2=$ |
| $12+7-8=$ | $17-11+3=$ | $20-6-12=$ | $10-7+12=$ |
| $15-5-4=$ | $5-5+1=$ | $13-7+11=$ | $9-7+16=$ |
| $15-14+10=$ | $14+2-2=$ | $5+6+4=$ | $5+8+4=$ |
| $7-4+1=$ | $16-7-4=$ | $12+3-9=$ | $2+14-1=$ |
| $17+3-18=$ | $4-4+2=$ | $16-5+1=$ | $12-10+15=$ |



姓名：_____ 班级：_____ 得分：_____ 用时：_____

- | | | | |
|------------|------------|-------------|-------------|
| $4+6-5=$ | $18-14+6=$ | $18-15+9=$ | $7+6+1=$ |
| $18+2-15=$ | $13-1+6=$ | $10+9-19=$ | $14-3-2=$ |
| $13-3+6=$ | $7+12-10=$ | $4+5-9=$ | $6-2-2=$ |
| $6+6+5=$ | $9+8-16=$ | $8-6+17=$ | $17-8+4=$ |
| $7+11-7=$ | $20-15-5=$ | $4-2+6=$ | $9-9+3=$ |
| $5+14-17=$ | $20-10+2=$ | $10-6+16=$ | $17-10+3=$ |
| $1+12-2=$ | $6+4-5=$ | $15-13+14=$ | $7+7-4=$ |
| $16-3+2=$ | $17-3-1=$ | $3+15+1=$ | $12+8-15=$ |
| $1-1+4=$ | $3+12-15=$ | $6+11-4=$ | $16-8-1=$ |
| $4+4+3=$ | $3+4+6=$ | $13-11+12=$ | $8+6-14=$ |
| $9+1+8=$ | $6-6+1=$ | $3+9-9=$ | $10-10+13=$ |
| $18-14-3=$ | $10-9+17=$ | $13-7-6=$ | $13-13+12=$ |
| $16-13+7=$ | $14+5-3=$ | $6-3+16=$ | $6+1+13=$ |
| $3+14-15=$ | $18-8+1=$ | $10-1-8=$ | $9+3+8=$ |
| $3+9+5=$ | $6+9+4=$ | $2+9+9=$ | $18-3-15=$ |
| $3+14-11=$ | $2+4-3=$ | $17-10-1=$ | $12+8-9=$ |
| $13+3-3=$ | $11+8-13=$ | $7+11+1=$ | $1+17-2=$ |
| $1-1+4=$ | $3+12-15=$ | $6+11-4=$ | $16-8-1=$ |
| $8-4+14=$ | $5+9-5=$ | $13-5-6=$ | $12-5+6=$ |
| $2+17+1=$ | $12-1+4=$ | $17-17+9=$ | $12+3+3=$ |
| $5+4-2=$ | $15-7+2=$ | $16-8-4=$ | $20-6-10=$ |

姓名：_____ 班级：_____ 得分：_____ 用时：_____

$1+14-15=$

$9+8-14=$

$3+14-15=$

$18-8+1=$

$10-1-8=$

$9+3+8=$

$3+9+5=$

$6+9+4=$

$5-1+13=$

$18-18+6=$

$20-4+4=$

$11-6+7=$

$8-4+12=$

$2+14-12=$

$15-10-5=$

$15-2-13=$

$14-12+5=$

$6+9+2=$

$19-9+10=$

$8+1-6=$

$18-4-8=$

$8-3+8=$

$2+12-12=$

$11+3-4=$

$8+3-5=$

$13-5-3=$

$1+9-7=$

$8-8+14=$

$3+8+3=$

$2+13-9=$

$11-1-1=$

$10+3+5=$

$2+17-18=$

$10+1+5=$

$8+1-9=$

$15+5-16=$

$7+11-17=$

$14-10+5=$

$12+8-6=$

$5-2+17=$

$5-3+13=$

$7+1+9=$

$1+2+4=$

$8-8+11=$

$7+11-1=$

$19-2-8=$

$11+3-1=$

$13+7-3=$

$8-8+11=$

$18-3-12=$

$11-8+10=$

$11-10+10=$

$19-19+2=$

$1+7-7=$

$4+13-5=$

$1+2+1=$

$11-5+4=$

$9+6-11=$

$17-13+4=$

$16-12-1=$

$8+10-14=$

$1+4+1=$

$2+7+6=$

$17-12+1=$

$16-2+3=$

$18-2-3=$

$1-1+12=$

$3+14+2=$

$15-13+18=$

$12+8-17=$

$14-7+10=$

$1+7-1=$

$19-9-4=$

$12-12+19=$

$7+6-9=$

$17-7+9=$

$13+5-11=$

$15-14+15=$

$4+6-10=$

$2+4+14=$

$16-7-9=$

$8-3+2=$

$16-3+6=$

$13+3-11=$



姓名：_____ 班级：_____ 得分：_____ 用时：_____

- | | | | |
|------------|-------------|-------------|-------------|
| $7+6-5=$ | $16-2+3=$ | $18-2-3=$ | $1-1+12=$ |
| $3+14+2=$ | $15-13+18=$ | $12+8-17=$ | $14-7+10=$ |
| $1+7-1=$ | $19-9-4=$ | $12-12+19=$ | $7+6-9=$ |
| $17-7+9=$ | $13+5-11=$ | $15-14+15=$ | $4+6-10=$ |
| $2+4+14=$ | $16-7-9=$ | $8-3+2=$ | $16-3+6=$ |
| $7-4+6=$ | $3+4+11=$ | $5+1+4=$ | $5+14-1=$ |
| $18-4-2=$ | $6+6+6=$ | $10-6+1=$ | $12+3-14=$ |
| $7+10-8=$ | $20-14+6=$ | $4-1+7=$ | $9-8+5=$ |
| $5+14-18=$ | $17-9+8=$ | $20-9+4=$ | $17-9+5=$ |
| $12-11+3=$ | $9+6-2=$ | $15-12+15=$ | $6+4+10=$ |
| $2+4+14=$ | $16-7-9=$ | $8-3+2=$ | $16-3+6=$ |
| $13+3-11=$ | $19-10-8=$ | $9-9+8=$ | $2+14-3=$ |
| $18+2-19=$ | $16-4+3=$ | $4-2+10=$ | $18-14+10=$ |
| $9-4-2=$ | $8+5+2=$ | $18+1-16=$ | $9+8+1=$ |
| $11+8-1=$ | $15-2-4=$ | $20-11+3=$ | $9+6+5=$ |
| $11+8-17=$ | $19+1-13=$ | $4-1+4=$ | $10-5+15=$ |
| $15-7+6=$ | $5-1-4=$ | $6-6+6=$ | $10-10+1=$ |
| $12-5+11=$ | $11+2-9=$ | $20-14+4=$ | $15-8+10=$ |
| $14+5-7=$ | $19-14+7=$ | $12-2+5=$ | $5+4-4=$ |
| $15-7+3=$ | $9+11-4=$ | $16-7-6=$ | $6+14-15=$ |
| $14+4-4=$ | $13+3-8=$ | $11+8-17=$ | $19+1-13=$ |

姓名：_____ 班级：_____ 得分：_____ 用时：_____

$4-1+4=$

$10-5+15=$

$15-7+6=$

$5-1-4=$

$6-6+6=$

$10-10+1=$

$12-5+11=$

$11+2-9=$

$20-14+4=$

$15-8+10=$

$14+5-7=$

$19-14+7=$

$12-2+5=$

$5+4-4=$

$15-7+3=$

$9+11-4=$

$4+4+4=$

$3+6+8=$

$17-11+2=$

$7+8-2=$

$16-16+9=$

$20-14+1=$

$18-17+7=$

$11-5+8=$

$8-3+13=$

$16-7-3=$

$2+13-13=$

$15-1-14=$

$14-11+6=$

$2+7+11=$

$6+8+3=$

$9-8+19=$

$8-2+10=$

$11+2-6=$

$14-10+10=$

$13-5-5=$

$15-1-14=$

$9-8+19=$

$8-7+16=$

$3+4-5=$

$5+13-9=$

$19-12-1=$

$2+5+9=$

$12-1+4=$

$14-5-4=$

$19-19+7=$

$4+8-7=$

$5+8-4=$

$6-6+3=$

$2+3+5=$

$14-7+4=$

$3+2-5=$

$11-8+15=$

$6+10+3=$

$5-5+1=$

$10+2+6=$

$8+8-16=$

$11-2-3=$

$3-1+16=$

$20-8-9=$

$16+2-15=$

$20-7-12=$

$2+16-14=$

$3+11-7=$

$18-16-1=$

$16-2-11=$

$6+13-6=$

$3+11-11=$

$9+1+7=$

$19-4-7=$

$4+8+1=$

$14+4-15=$

$19-2-7=$

$6-1+15=$

$9-2+3=$

$9-3+7=$

$6-3+11=$

$1+19-3=$

$19+1-4=$

$11+7-6=$

$6-1+11=$

$2+8-5=$

$9+6-13=$

$14-9+4=$



姓名：_____ 班级：_____ 得分：_____ 用时：_____

- | | | | |
|-------------|-------------|-------------|-------------|
| $10-7+9=$ | $3+13-7=$ | $9+10-12=$ | $9-3+10=$ |
| $16-16+5=$ | $12-8+8=$ | $1+16-17=$ | $17-12+3=$ |
| $14-11+4=$ | $2+6-5=$ | $11-3-6=$ | $2+7-8=$ |
| $2+2-2=$ | $5+9-4=$ | $9+5+6=$ | $1+1+3=$ |
| $10-8+12=$ | $8+5-10=$ | $20-18+1=$ | $10+5-9=$ |
| $4-4+2=$ | $7-7+13=$ | $11+5-6=$ | $1+6+6=$ |
| $16+4-14=$ | $4+6+5=$ | $6-3+11=$ | $1+19-3=$ |
| $19+1-4=$ | $11+7-6=$ | $6-1+11=$ | $2+8-5=$ |
| $1+15+1=$ | $13-5+5=$ | $18-11+6=$ | $5-4+1=$ |
| $1+15+4=$ | $10+4-13=$ | $16-15+13=$ | $15-5-1=$ |
| $20-2-10=$ | $10+1+7=$ | $9+9+2=$ | $14-11+10=$ |
| $15-6-4=$ | $6+9+3=$ | $19-17+5=$ | $16-10-3=$ |
| $19-3-14=$ | $16-6+4=$ | $12-2-10=$ | $13-4+9=$ |
| $13-3+5=$ | $12+1-6=$ | $13+6-8=$ | $16-15+9=$ |
| $13-13+14=$ | $11-7+15=$ | $11-9+15=$ | $4+2-2=$ |
| $10+6-13=$ | $19-12-2=$ | $19-17+8=$ | $15+3-18=$ |
| $5+12-10=$ | $5+2+2=$ | $6+7-4=$ | $4+12-14=$ |
| $6+14-9=$ | $12-3-6=$ | $15-10+7=$ | $13+1+6=$ |
| $18-11+6=$ | $5-4+1=$ | $1+15+4=$ | $10+4-13=$ |
| $16-15+13=$ | $15-5-1=$ | $20-2-10=$ | $10+1+7=$ |
| $9+9+2=$ | $14-11+10=$ | $15-6-4=$ | $6+9+3=$ |

姓名：_____ 班级：_____ 得分：_____ 用时：_____

$19-17+5=$

$16-10-3=$

$19-3-14=$

$16-6+4=$

$12-2-10=$

$13-4+9=$

$7-4-1=$

$14+3+2=$

$1+14-15=$

$1+9-9=$

$3-2+3=$

$10+1-4=$

$14-10-4=$

$11-1-7=$

$9-6+13=$

$6-1+12=$

$13-8+5=$

$8+12-3=$

$19-17-2=$

$12-8+9=$

$10+3+7=$

$20-2-7=$

$17-11-3=$

$14-3-2=$

$16+1-15=$

$1+4+6=$

$4+12-8=$

$16+3-15=$

$6+11-4=$

$9+9-16=$

$17-16+9=$

$20-2-4=$

$13+1-3=$

$11-3-3=$

$13+5+2=$

$2+16-14=$

$14+5-2=$

$12-4+6=$

$6+7-1=$

$1+14-15=$

$1+9-9=$

$3-2+3=$

$10+1-4=$

$14-10-4=$

$11-1-7=$

$9-6+13=$

$6-1+12=$

$13-8+5=$

$2+16-14=$

$1+14-15=$

$14-10-4=$

$8+12-3=$

$19-17-2=$

$12-8+9=$

$10+3+7=$

$19-10-8=$

$20-2-7=$

$17-11-3=$

$14-3-2=$

$16+1-15=$

$1+4+6=$

$4+12-8=$

$16+3-15=$

$20-17+1=$

$4+7+5=$

$1+6+6=$

$10-1+7=$

$15-8+4=$

$3+9+5=$

$19-5-8=$

$3+14-11=$

$11-3+1=$

$12-11+9=$

$13-8-2=$

$16+3-12=$

$12+6-3=$

$3+11+5=$

$6+11+1=$

$19-5-11=$

$9-6+7=$

$15-13+4=$

$5+12-4=$

$17+2-8=$

$18-17+19=$



姓名：_____ 班级：_____ 得分：_____ 用时：_____

- | | | | |
|------------|-------------|-------------|-------------|
| $9-1-5=$ | $13-8-5=$ | $18-15+3=$ | $20-5-7=$ |
| $11-3+1=$ | $12+6-3=$ | $9-6+7=$ | $18-17+19=$ |
| $9+3-4=$ | $2+5+3=$ | $2-2+20=$ | $14-13+8=$ |
| $10+8-10=$ | $18-12+13=$ | $20-7+7=$ | $2-2+17=$ |
| $15-15+4=$ | $1+19-18=$ | $11+5+4=$ | $5-4+15=$ |
| $12+4-3=$ | $19-7-7=$ | $10-1+4=$ | $4+1+13=$ |
| $15+5-15=$ | $8-4+11=$ | $11-11+12=$ | $7+3+8=$ |
| $20-11+7=$ | $14-13+2=$ | $20-5-4=$ | $6+11-15=$ |
| $3-2+14=$ | $18-9-8=$ | $4+1+10=$ | $7+11-18=$ |
| $4-3+1=$ | $15-12+9=$ | $18-13-1=$ | $18+1-13=$ |
| $13-6-4=$ | $1+7-8=$ | $4-2+17=$ | $5+10+2=$ |
| $10+1+6=$ | $15-9-2=$ | $13+4+1=$ | $18-18+7=$ |
| $18-14+4=$ | $3+5+1=$ | $4+8-7=$ | $4+9-3=$ |
| $12+4-4=$ | $2+8+10=$ | $2+13-13=$ | $15-13+5=$ |
| $18-3-13=$ | $18+1-10=$ | $12-11+10=$ | $8+2+10=$ |
| $17-9+2=$ | $2+10+7=$ | $14-2-1=$ | $18-5-12=$ |
| $8+1+6=$ | $11+2-5=$ | $9+7-12=$ | $4+10-6=$ |
| $6+14-2=$ | $3+12-7=$ | $1+8+8=$ | $9+1+3=$ |
| $20-5+5=$ | $6-2+11=$ | $15-11-3=$ | $15-1-14=$ |
| $3+8+4=$ | $7+11-15=$ | $16-13+2=$ | $2+3-2=$ |
| $13+7-4=$ | $10-9+8=$ | $19-3-6=$ | $10+6-5=$ |



姓名：_____ 班级：_____ 得分：_____ 用时：_____

$3+14-6=$

$7-7+16=$

$12-4+2=$

$10+2-2=$

$5+1-6=$

$19-10+10=$

$18-4+5=$

$10+3+1=$

$11-11+6=$

$16-9+11=$

$14+5-16=$

$8+3-2=$

$14-13+5=$

$16-5-9=$

$8+7-11=$

$16-13-1=$

$9+11-13=$

$7+1-3=$

$17-15+17=$

$19-15+16=$

$4+1+10=$

$6-4+12=$

$10-6+4=$

$8-3-5=$

$15-4+9=$

$17+2-6=$

$12+5-17=$

$1+14-9=$

$7+1+6=$

$4+16-4=$

$3+9-3=$

$8+6-8=$

$8+8-8=$

$10-4+5=$

$5+1-6=$

$19-10+10=$

$18-4+5=$

$10+3+1=$

$11-11+6=$

$16-9+11=$

$20-1-10=$

$16-10+6=$

$17-1-14=$

$17+2-17=$

$7+8-3=$

$17-9+3=$

$18-14+9=$

$14-2-5=$

$4+7-4=$

$13-10+11=$

$12-12+14=$

$2+6+9=$

$3+6-8=$

$15-9-4=$

$7-5+17=$

$15-4+1=$

$10+10-19=$

$12-4-5=$

$18-11-2=$

$1+1+6=$

$7+11-7=$

$20-15-5=$

$4-2+6=$

$9-9+3=$

$5+14-17=$

$20-10+2=$

$10-6+16=$

$17-10+3=$

$1+12-2=$

$6+4-5=$

$15-13+14=$

$7+7-4=$

$16-3+2=$

$17-3-1=$

$3+15+1=$

$12+8-15=$

$1-1+4=$

$3+12-15=$

$6+11-4=$

$16-8-1=$

$4+4+3=$

$3+4+6=$

$13-11+12=$

$8+6-14=$



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