



- 1、位置关系上和下，形影不离好朋友；判断谁上谁在下，确定标准是关键。
- 2、两人面对面，左右正相反，你左是我右，你右是我左。
- 3、判断图中人物左和右，站起身来转一转，和图中人物同方向，我们左右就一致。
- 4、确定位置用组（列）个（行），从左往右数几组（列），从前往后数几个（行）、组列相交定位置。
- 5、十几减九方法多，一想加法算减法，二用破十方法算，牢记方法算得快。
- 6、减数相同，被减数越大，差越大；被减数越小，差越小。
- 7、被减数相同，减数越小，差越大；减数越大，差越小。
- 8、被减数减数同时变，加几、减几同样多，差将永远不变。
- 9、求总数，用加法，求部分数，用减法。
- 10、算式比大小，先算得数再比较
- 11、算式有加也有减，依次从左往右算，每步计算都准确，才能保证最后对。
- 12、长方形和正方形都有四条边、四个角。长方形的对边相等，正方形的四条边都相等。
- 13、图形拼组很有趣，小朋友们请注意，相同图形才能拼，拼法不同图各异。
- 14、计数单位来计数，从右往左个十百，10个1是1个十，10个十是一个百。
- 15、读数得从高位起，百位是几读几百，十位是几读几十，个位是几就读几
- 16、写数也从高位起，哪位是几就写几。除开最高位，哪位一个也没有，就写零来占位。
- 17、两数比大小，先看位数来比较，位数多来数就大，位数相同从高位比。
- 18、数字宝宝真奇妙，位数不同意不同，几在十位是几十，几在个位是几个。
- 19、相近两数比多少，可用大数比小数多一些，小数比大数少一些来描述
- 20、相近两数比多少，可用大数比小数多一些，小数比大数少一些来描述
- 21、相差较远两数比多少，可说大数比小数多得多，小数比大数少得多。
- 22、至少用4个同样的小正方形拼成一个大正方形。
- 23、至少用8个同样的小正方体拼成一个大正方体。
- 24、摆一个正方形至少要用4根同样长的小棒。摆一个长方形至少要用六根同样长的小棒。
- 25、购物需用人民币，它有单位元角分，一角可以换十分，一元需用十角换。
- 26、比较钱数多和少，单位统一直接比，单位不同化一化，化成相同再比较。
- 27、计算钱数要注意，单位相同才加减，加满10角进1元，加满10分进1角。
- 28、几元减几角，计算有妙招，几元拿1元，当做10角减。
- 29、整十加、减很容易，只把十位数字来计算，十位计算得几十，个位只需写上0。



- 30、 整十连加和连减，计算顺序有规定，从左往右依次算，步步都要算仔细。
- 31、 两位数加以位数，先把个位数加个位数，再加十位数。
- 32、 两位数加整十数，先用十位数加十位数，再加个位数。
- 33、 进位加法不难算，满十进一是重点。个位相加满了十，向十进一要切记。
- 34、 两位数减一位数，先用个位数减个位数，再加十位数再加十位数。两位数减十位数，先用十位数减十位数，再加个位数。
- 35、 两位数减一位数，个位数相减，十位数不变，两位数减整十数，十位数相减，个位数不变。
- 36、 退位减法要牢记，相减要从各位起，个位不够向十位借，借一当做十来用
- 37、 退位减法要牢记，相减要从个位起。个位不够十位借，借一当做十来用。
- 38、 两数差多少，请用减法算，大数减小数，即得相差数。
- 39、 小朋友请牢记，100 以内加减法，见到两位和一位，先从个位开始算，碰到两位和整十，则从十位开始算。
- 40、 时钟、分钟比赛跑，分钟快，时钟慢，分钟转一圈，时钟一大格。
- 41、 认钟表，时和分，先看时针几时过，再看分针数小格，几时几分合一起，快快说出时间来。
- 42、 寻找图形的变化规律，可从形状、颜色、个数的增减等方面去思考。
- 43、 数列之间有规律，观察相邻数变化，通过计算找规律，后面数据很明了。
- 44、 统计数据有方法，一个一个来点数，边数边来做记号，数出数量填图表。
- 45、 两位数加减一位数、整十数，小朋友请注意，数字符号须看清，相同数位才加、减。
- 46、 大面额的人民币换成小面额的人民币，用数得组成来思考，想打面额的人民币里面有几个小面额的人民币的数。
- 47、 最小的两位数是 10，最大地两位数是 99。
- 48、 一个两位数，最高位是十位，一个三位数，最高位是百位。
- 49、 求一个加数，用和减另一个加数。求被减数，用差加减数。
- 50、 两数比多少，求相差数用减法，求大数用加法，求小数用减法。

三数相加、减，凑十能简便，如果能凑十，先把它来算。两位数加一位数，先看清个位数，判断进位不进位，再确定十位数



一年级数学上册试卷



小朋友们，一学期的学习生活已开始了，你的数学学得怎么样呢？

你一定想知道吧？好！那就马上进入数学王国挑战一下自己吧！

一、细心算，你一定能算得对又快。（15 分）

$3+7=$	$4+5=$	$7-3=$	$10-5=$	$0+5=$
$4-0=$	$5+3=$	$8-4=$	$2+6=$	$10-4=$
$8+0=$	$6+4=$	$9-6=$	$6-6=$	$2+8=$

二、圈一圈，你能行！（4 分+4 分=8 分）

1、请你分一分，然后把不同类的圈出来。

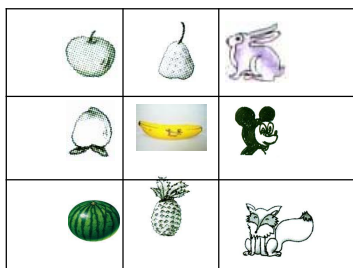
(1)



(2)



2、选一选，把正确答案圈出来。



的（左、右）面是



的（左、右）面是



在 的（上、下）面。

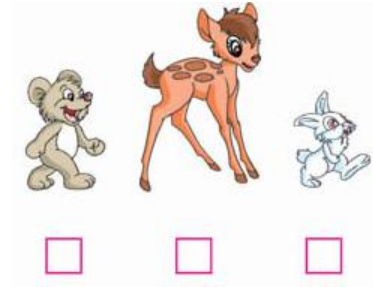
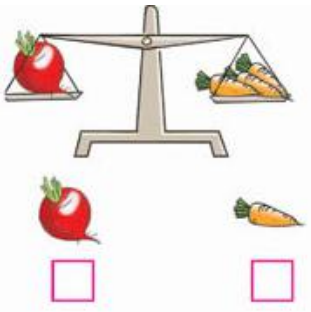


在（ ）的右面。

三、细心比，你一定能对！（2 分+4 分+9 分=15 分）

1、重的画“√”。

2、最高的画“√”，最矮的画“○”



3、请你在○里填“<”“=”或“>”，在□里填数

$4 \bigcirc 3$

$0 \bigcirc 1$

$7 \bigcirc 7 - 2$

$10 \bigcirc 9$

$9 \bigcirc 6$

$2 + 3 \bigcirc 5$

$6 > \square$

$\square < 1$

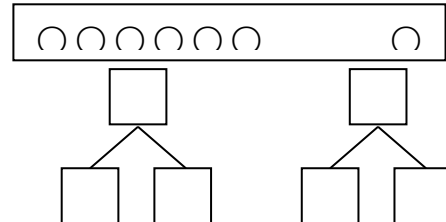
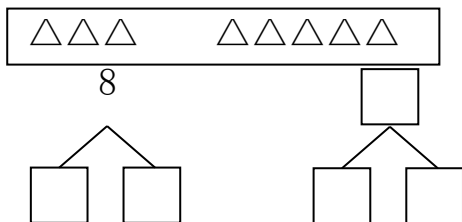
$\square > \square$

四、认真想，你就能填对！（4分+8分+8分+8分+4分+5分+4分=41分）

1、按顺序写数。

10	9					4				
----	---	--	--	--	--	---	--	--	--	--

2、看图填一填。



3、在括号里填上适当的数

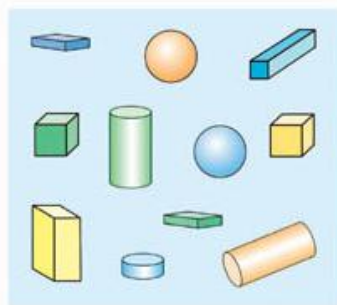
$2 + () = 7$

$() + 6 = 6$

$() + 3 = 10$

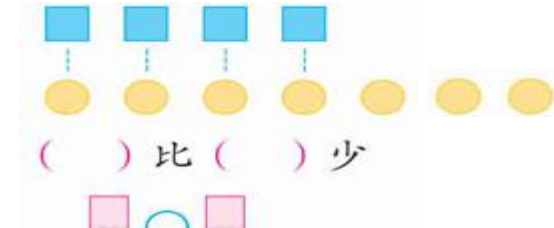
$() + () = 9$

4、数一数，分一分。



	() 个
	() 个
	() 个
	() 个

5、





6、



(1) 一共有 () 种水果。

(2) 从左数,  在第 (); 从右数, 在第 ()。

(3)  前面有 () 种水果, 后面有 () 种水果。

7、找朋友 (用线连一连)

$7-2$

$0+7$

$4+6$

$9-4$

$5-5$

$1+9$

$6+1$

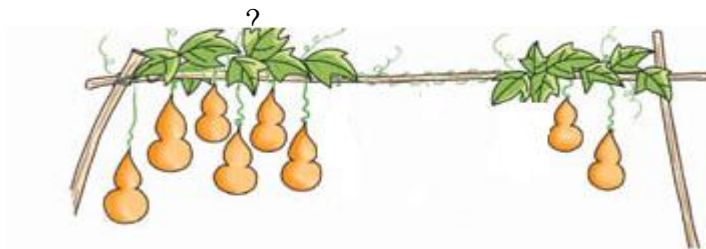
$1-1$



2.



3.



10 个

$\square \bigcirc \square = \square$

六、

$\square \bigcirc \square = \square$

$\square \bigcirc \square = \square$

解决问题。

$\square \bigcirc \square = \square$

$\square \bigcirc \square = \square$

(动脑筋, 就做对!) (2 分)

能

+1 分=3 分)

爸爸、妈妈和我, 家里还要来 5 个客人。妈妈准备了 7 个饭碗, 够吗? (先计算, 再在正确的答案旁边画“√”)



$$\square \bigcirc \square = \square$$

够□ 不够

小朋友，试卷答完了，你的心里一定甜甜的！可别忘了检查哟！

20 以内加减法练习（一）

姓名：_____时间：_____成绩：_____

18 - 5 =	17 - 11 =	13 + 6 =	17 - 5
	=		
16 - 10 =	5 - 4 =	9 - 4 =	16 - 1
	=		
7 + 10 =	9 - 0 =	18 + 1 =	6 + 10
	=		
4 - 0 =	18 - 12 =	17 - 17 =	10 + 2
	=		
10 - 10 =	9 - 0 =	15 - 0 =	4 + 1
	=		
0 + 16 =	2 + 2 =	13 - 12 =	4 + 12
	=		
13 + 4 =	6 - 5 =	15 - 13 =	14 + 1
	=		
3 + 12 =	0 + 0 =	0 + 17 =	7 - 2
	=		
2 + 14 =	11 - 10 =	11 + 4 =	10 + 4
	=		
14 - 3 =	11 - 1 =	3 - 1 =	13 - 2
	=		
12 - 0 =	11 + 0 =	13 - 10 =	15 + 4
	=		
3 + 5 =	10 + 7 =	0 + 1 =	19 - 14
	=		
11 + 1 =	17 - 1 =	16 + 2 =	16 - 4
	=		
3 + 4 =	1 + 14 =	14 + 2 =	4 + 12



$12 + 5 =$	$14 + 1 =$	$10 + 8 =$	$17 - 15$
$15 - 3 =$	$9 - 8 =$	$11 + 5 =$	$16 + 1$
$12 + 3 =$	$17 - 12 =$	$1 + 17 =$	$11 + 5$
$2 + 6 =$	$19 - 5 =$	$7 - 3 =$	$12 + 4$
$10 + 7 =$	$1 + 12 =$	$11 + 1 =$	$17 - 10$
$9 - 9 =$	$4 + 12 =$	$11 + 2 =$	$13 + 2$

20 以内加减法练习（二）

姓名：_____时间：_____成绩：_____

$16 - 1 =$	$19 - 13 =$	$4 - 3 =$	$1 + 14$
$15 - 3 =$	$6 - 5 =$	$13 + 1 =$	$11 + 1$
$19 - 1 =$	$2 + 6 =$	$19 - 18 =$	$2 + 11$
$2 + 6 =$	$18 - 13 =$	$12 + 7 =$	$3 + 1$
$3 + 4 =$	$16 - 14 =$	$18 - 2 =$	$5 + 4$
$2 - 2 =$	$7 - 3 =$	$6 - 0 =$	$7 + 11$
$13 - 3 =$	$8 - 6 =$	$0 + 18 =$	$10 + 3$
$18 - 11 =$	$17 + 0 =$	$2 - 2 =$	$1 + 7$
$6 - 3 =$	$13 + 1 =$	$5 + 14 =$	$11 + 0$
$7 - 1 =$	$0 + 10 =$	$6 - 1 =$	$2 + 6$



$$11 - 10 =$$

$$=$$

$$11 + 3 =$$

$$5 + 10 =$$

$$12 - 10$$

$$0 + 11 =$$

$$=$$

$$5 + 10 =$$

$$5 - 5 =$$

$$19 - 11$$

$$17 - 13 =$$

$$=$$

$$2 + 2 =$$

$$3 + 11 =$$

$$10 + 3$$

$$17 - 3 =$$

$$=$$

$$1 - 0 =$$

$$9 - 5 =$$

$$19 - 8$$

$$8 + 0 =$$

$$=$$

$$17 - 1 =$$

$$13 - 10 =$$

$$17 + 0$$

$$5 - 3 =$$

$$=$$

$$9 - 8 =$$

$$7 - 3 =$$

$$2 - 2$$

$$14 - 2 =$$

$$=$$

$$5 - 3 =$$

$$0 + 4 =$$

$$9 - 8$$

$$17 - 14 =$$

$$=$$

$$16 - 14 =$$

$$3 + 12 =$$

$$3 - 0$$

$$19 - 15 =$$

$$=$$

$$18 - 2 =$$

$$11 + 2 =$$

$$14 - 12$$

$$1 + 3 =$$

$$=$$

$$5 + 11 =$$

$$10 + 5 =$$

$$11 - 1$$

20 以内加减法练习（三）

姓名：_____ 时间：_____ 成绩：_____

$$5 - 2 =$$

$$=$$

$$7 - 6 =$$

$$12 + 6 =$$

$$10 + 9$$

$$14 + 5 =$$

$$=$$

$$1 + 3 =$$

$$2 + 10 =$$

$$8 + 10$$

$$10 + 8 =$$

$$=$$

$$2 - 1 =$$

$$9 - 1 =$$

$$9 - 5$$

$$1 + 8 =$$

$$=$$

$$12 + 6 =$$

$$9 - 3 =$$

$$8 - 2$$

$$17 - 11 =$$

$$=$$

$$11 - 10 =$$

$$7 - 6 =$$

$$19 - 3$$

$$15 - 11 =$$

$$=$$

$$7 - 4 =$$

$$16 - 14 =$$

$$5 - 2$$

$$8 - 6 =$$

$$15 - 2 =$$

$$16 - 13 =$$

$$3 + 11$$



=			
$8 - 7 =$	$2 + 17 =$	$5 + 14 =$	$14 + 4$
=			
$11 + 3 =$	$5 + 12 =$	$16 - 12 =$	$7 + 2$
=			
$17 - 4 =$	$7 + 11 =$	$18 - 7 =$	$4 + 5$
=			
$19 - 5 =$	$10 + 1 =$	$2 + 15 =$	$19 - 5$
=			
$12 - 11 =$	$3 + 3 =$	$18 - 4 =$	$19 - 10$
=			
$16 - 16 =$	$1 + 8 =$	$1 + 13 =$	$14 - 4$
=			
$18 - 11 =$	$18 - 7 =$	$0 + 19 =$	$12 + 1$
=			
$15 - 11 =$	$12 + 3 =$	$18 - 13 =$	$6 - 0$
=			
$1 + 7 =$	$18 - 16 =$	$18 - 6 =$	$9 - 1$
=			
$6 - 3 =$	$13 - 1 =$	$19 - 15 =$	$8 - 0$
=			
$6 - 6 =$	$0 + 19 =$	$9 - 2 =$	$3 - 3$
=			
$12 + 3 =$	$2 + 11 =$	$7 - 3 =$	$13 - 2$
=			
$8 - 0 =$	$1 + 5 =$	$15 + 3 =$	$18 - 15$
=			

20 以内加减法练习（四）

姓名：_____时间：_____成绩：_____

$2 + 4 =$	$19 - 17 =$	$3 + 6 =$	$2 - 1$
=			
$17 - 10 =$	$1 + 15 =$	$7 - 6 =$	$3 + 6$
=			
$2 + 14 =$	$5 + 13 =$	$15 + 1 =$	$19 - 7$
=			



$17 - 2 =$ $=$	$2 + 3 =$	$14 + 0 =$	$13 + 0$
$0 + 1 =$ $=$	$18 - 12 =$	$18 - 8 =$	$0 + 1$
$12 - 11 =$ $=$	$4 + 11 =$	$12 + 7 =$	$3 + 13$
$14 + 5 =$ $=$	$19 - 1 =$	$14 + 1 =$	$3 + 12$
$12 + 4 =$ $=$	$17 - 11 =$	$5 + 3 =$	$17 - 11$
$6 + 10 =$ $=$	$17 - 16 =$	$18 - 1 =$	$2 + 3$
$6 + 12 =$ $=$	$12 - 10 =$	$5 + 10 =$	$3 + 6$
$17 - 14 =$ $=$	$11 + 1 =$	$19 - 17 =$	$4 + 5$
$5 - 3 =$ $=$	$19 - 19 =$	$4 + 3 =$	$7 + 1$
$4 - 3 =$ $=$	$3 + 1 =$	$4 - 2 =$	$1 + 7$
$13 - 1 =$ $=$	$15 - 3 =$	$7 - 1 =$	$12 + 2$
$1 + 10 =$ $=$	$7 + 10 =$	$15 - 10 =$	$18 - 6$
$1 + 7 =$ $=$	$3 - 2 =$	$18 - 3 =$	$16 - 14$
$1 + 18 =$ $=$	$13 - 0 =$	$15 - 0 =$	$19 - 19$
$17 + 0 =$ $=$	$16 - 4 =$	$2 - 2 =$	$12 - 12$
$19 - 4 =$ $=$	$11 + 2 =$	$3 + 15 =$	$3 - 0$
$0 + 9 =$ $=$	$4 + 10 =$	$0 + 11 =$	$4 - 0$

20 以内加减法练习（五）



姓名：_____时间：_____成绩：_____

$4 - 3 =$ =	$0 + 5 =$	$9 - 0 =$	$19 - 18$
$17 + 2 =$ =	$16 + 1 =$	$12 - 10 =$	$9 - 1$
$1 + 7 =$ =	$10 + 8 =$	$5 + 2 =$	$17 - 6$
$18 - 8 =$ =	$3 - 0 =$	$0 - 0 =$	$19 - 1$
$11 - 10 =$ =	$12 - 10 =$	$7 - 3 =$	$12 - 11$
$15 - 12 =$ =	$15 - 11 =$	$6 + 10 =$	$1 + 13$
$4 + 3 =$ =	$3 + 14 =$	$2 + 13 =$	$18 - 2$
$8 - 4 =$ =	$6 - 2 =$	$9 - 1 =$	$2 + 14$
$10 + 2 =$ =	$7 - 4 =$	$15 - 11 =$	$8 + 10$
$13 - 3 =$ =	$1 + 12 =$	$4 + 15 =$	$2 + 4$
$15 - 1 =$ =	$16 - 2 =$	$10 + 3 =$	$1 + 14$
$16 + 2 =$ =	$10 + 7 =$	$2 + 5 =$	$2 + 6$
$1 + 2 =$ =	$14 + 3 =$	$11 + 8 =$	$1 + 1$
$17 - 16 =$ =	$1 + 2 =$	$5 + 14 =$	$12 + 4$
$18 - 17 =$ =	$12 + 3 =$	$17 - 15 =$	$6 - 1$
$6 - 5 =$ =	$6 + 2 =$	$16 + 3 =$	$1 + 14$
$16 + 1 =$ =	$4 + 15 =$	$2 + 3 =$	$18 - 13$
$7 - 1 =$	$15 - 1 =$	$17 - 6 =$	$3 + 15$



=

$1 + 2 =$

$12 + 3 =$

$16 - 1 =$

$5 + 12 =$

=

$15 - 11 =$

$19 - 18 =$

$11 + 6 =$

$11 + 2 =$

=

20 以内加减法练习（六）

姓名：_____ 时间：_____ 成绩：_____

$19 + 0 =$

$1 + 18 =$

$7 - 1 =$

$1 + 16 =$

=

$4 + 2 =$

$16 - 15 =$

$1 - 1 =$

$17 - 16 =$

=

$7 + 1 =$

$5 - 2 =$

$2 + 4 =$

$19 - 17 =$

=

$10 + 10 =$

$6 - 1 =$

$1 + 0 =$

$1 + 11 =$

=

$2 + 10 =$

$0 + 4 =$

$18 - 15 =$

$12 - 1 =$

=

$15 - 13 =$

$5 + 14 =$

$3 + 0 =$

$1 + 15 =$

=

$6 - 0 =$

$8 - 0 =$

$12 + 7 =$

$15 - 11 =$

=

$13 + 4 =$

$0 + 0 =$

$19 - 8 =$

$13 + 5 =$

=

$18 - 6 =$

$18 - 4 =$

$1 + 16 =$

$1 + 13 =$

=

$9 - 0 =$

$8 - 0 =$

$9 - 2 =$

$2 + 10 =$

=

$14 - 2 =$

$18 - 6 =$

$19 - 14 =$

$12 - 2 =$

=

$0 + 17 =$

$10 + 6 =$

$5 + 4 =$

$18 - 6 =$

=

$19 - 19 =$

$1 + 14 =$

$3 + 13 =$

$17 - 5 =$

=

$16 - 3 =$

$18 - 4 =$

$7 + 11 =$

$16 - 13 =$

=



$12 + 5 =$	$10 + 3 =$	$5 - 1 =$	$5 + 1$
	$=$		
$6 + 1 =$	$9 - 5 =$	$4 + 1 =$	$9 - 9$
	$=$		
$14 - 10 =$	$16 - 6 =$	$13 - 10 =$	$3 + 14$
	$=$		
$6 - 1 =$	$15 - 5 =$	$5 + 3 =$	$15 + 4$
	$=$		
$18 - 2 =$	$19 - 13 =$	$11 + 5 =$	$5 + 3$
	$=$		
$19 - 1 =$	$16 - 14 =$	$15 - 4 =$	$19 - 8$
	$=$		

20 以内加减法练习（七）

姓名：_____时间：_____成绩：_____

$16 - 14 =$	$2 + 12 =$	$11 + 3 =$	$19 - 5$
$=$			
$17 - 14 =$	$17 + 2 =$	$4 + 14 =$	$13 - 3$
$=$			
$1 + 14 =$	$16 - 11 =$	$12 - 10 =$	$19 - 8$
$=$			
$2 + 6 =$	$7 + 2 =$	$14 - 10 =$	$9 - 6$
$=$			
$19 - 5 =$	$6 - 5 =$	$15 - 5 =$	$4 + 12$
$=$			
$10 + 6 =$	$0 + 16 =$	$16 - 2 =$	$19 - 1$
$=$			
$2 + 15 =$	$2 + 12 =$	$16 - 2 =$	$18 - 16$
$=$			
$2 + 17 =$	$10 - 10 =$	$19 - 7 =$	$14 - 13$
$=$			
$15 - 15 =$	$12 - 1 =$	$0 + 11 =$	$7 + 11$
$=$			
$14 - 12 =$	$15 - 2 =$	$11 + 0 =$	$1 + 2$
$=$			
$1 + 15 =$	$0 + 11 =$	$0 + 9 =$	$17 - 10$



=			
$1 + 8 =$	$15 + 0 =$	$5 + 0 =$	$14 + 0 =$
=			
$3 + 2 =$	$6 - 1 =$	$5 + 0 =$	$16 - 1 =$
=			
$13 - 12 =$	$1 + 3 =$	$9 + 0 =$	$8 - 7 =$
=			
$18 - 4 =$	$13 - 11 =$	$9 - 7 =$	$18 - 4 =$
=			
$2 + 5 =$	$10 + 5 =$	$3 + 11 =$	$15 - 14 =$
=			
$17 - 12 =$	$12 - 12 =$	$6 + 10 =$	$17 - 17 =$
=			
$4 - 1 =$	$5 - 2 =$	$2 + 5 =$	$10 + 8 =$
=			
$15 - 3 =$	$1 + 14 =$	$6 + 12 =$	$2 - 1 =$
=			
$18 - 6 =$	$1 + 10 =$	$15 - 5 =$	$9 - 2 =$
=			

20 以内加减法练习（八）

姓名：_____时间：_____成绩：_____

$6 + 13 =$	$1 + 14 =$	$8 + 1 =$	$14 + 5 =$
=			
$18 - 1 =$	$3 + 10 =$	$14 + 4 =$	$8 - 7 =$
=			
$12 - 11 =$	$17 - 16 =$	$10 + 9 =$	$3 + 4 =$
=			
$1 + 13 =$	$12 + 2 =$	$10 + 3 =$	$12 + 4 =$
=			
$3 + 12 =$	$16 + 2 =$	$7 - 4 =$	$19 - 10 =$
=			
$14 - 10 =$	$11 + 6 =$	$19 - 16 =$	$2 + 12 =$
=			
$7 + 11 =$	$10 + 6 =$	$2 + 4 =$	$16 + 3 =$
=			



$3 + 12 =$ =	$17 - 5 =$	$19 - 3 =$	$11 + 8$
$1 + 4 =$ =	$18 - 3 =$	$1 + 7 =$	$19 - 4$
$14 + 3 =$ =	$3 + 16 =$	$15 - 12 =$	$4 - 3$
$4 + 4 =$ =	$18 - 1 =$	$8 - 8 =$	$15 + 2$
$14 + 3 =$ =	$5 + 3 =$	$10 + 7 =$	$17 - 3$
$12 + 7 =$ =	$10 + 3 =$	$16 - 0 =$	$3 + 16$
$15 - 14 =$ =	$14 - 2 =$	$9 + 10 =$	$15 - 12$
$5 - 3 =$ =	$2 + 13 =$	$18 + 0 =$	$18 - 3$
$8 + 0 =$ =	$1 - 0 =$	$19 - 19 =$	$6 - 1$
$6 - 3 =$ =	$11 - 1 =$	$13 - 11 =$	$1 + 4$
$16 - 2 =$ =	$14 - 10 =$	$14 - 13 =$	$11 + 2$
$11 - 0 =$ =	$13 - 10 =$	$14 - 2 =$	$16 + 2$
$10 + 6 =$ =	$14 - 3 =$	$4 + 3 =$	$18 - 17$

20 以内加减法练习（九）

姓名：_____时间：_____成绩：_____

$15 - 12 =$ =	$19 - 18 =$	$19 - 18 =$	$6 + 12$
$10 + 2 =$ =	$17 - 3 =$	$7 - 3 =$	$2 + 11$
$11 + 1 =$ =	$13 - 10 =$	$2 + 10 =$	$0 + 5$
$6 + 2 =$	$12 - 2 =$	$17 - 6 =$	$1 + 2$



=			
$2 + 13 =$	$13 + 4 =$	$5 + 2 =$	$19 - 5 =$
=			
$1 + 12 =$	$9 - 1 =$	$2 + 1 =$	$11 + 4 =$
=			
$18 + 1 =$	$12 - 12 =$	$15 - 2 =$	$7 + 12 =$
=			
$1 + 14 =$	$19 - 10 =$	$19 - 12 =$	$4 - 1 =$
=			
$17 - 15 =$	$2 + 3 =$	$16 - 16 =$	$1 - 0 =$
=			
$7 - 1 =$	$19 - 1 =$	$1 + 4 =$	$2 + 2 =$
=			
$1 + 15 =$	$19 - 18 =$	$19 - 18 =$	$17 - 1 =$
=			
$3 - 0 =$	$7 - 0 =$	$7 - 1 =$	$12 - 11 =$
=			
$3 + 13 =$	$0 + 10 =$	$11 + 0 =$	$8 - 6 =$
=			
$5 + 12 =$	$19 - 18 =$	$15 - 10 =$	$17 - 1 =$
=			
$1 + 13 =$	$11 + 8 =$	$12 + 3 =$	$16 - 1 =$
=			
$17 - 5 =$	$0 + 18 =$	$18 - 14 =$	$17 - 6 =$
=			
$8 - 7 =$	$13 + 0 =$	$2 + 2 =$	$5 + 2 =$
=			
$8 + 0 =$	$3 + 6 =$	$4 + 12 =$	$9 - 5 =$
=			
$6 - 1 =$	$2 + 3 =$	$17 + 2 =$	$3 + 13 =$
=			
$5 - 0 =$	$3 - 0 =$	$11 + 5 =$	$0 + 4 =$
=			

20 以内加减法练习（十）

姓名：_____时间：_____成绩：_____



$$9 + 10 =$$

$$14 - 11 =$$

$$8 + 0 =$$

$$3 + 10$$

$$11 + 7 =$$

$$16 - 0 =$$

$$5 + 3 =$$

$$0 + 11$$

$$1 + 8 =$$

$$12 - 2 =$$

$$15 - 1 =$$

$$6 - 5$$

$$19 - 4 =$$

$$19 - 15 =$$

$$9 - 8 =$$

$$3 + 6$$

$$18 - 5 =$$

$$8 + 11 =$$

$$5 + 3 =$$

$$17 + 1$$

$$14 + 2 =$$

$$3 + 4 =$$

$$14 - 12 =$$

$$18 - 7$$

$$4 + 13 =$$

$$2 + 7 =$$

$$15 - 1 =$$

$$18 - 18$$

$$3 + 16 =$$

$$11 - 10 =$$

$$2 - 2 =$$

$$4 + 3$$

$$16 - 6 =$$

$$6 + 10 =$$

$$17 + 2 =$$

$$8 + 1$$

$$8 - 6 =$$

$$4 + 2 =$$

$$9 - 4 =$$

$$10 + 3$$

$$1 + 15 =$$

$$6 - 5 =$$

$$1 + 12 =$$

$$13 - 11$$

$$17 - 15 =$$

$$14 + 1 =$$

$$17 - 16 =$$

$$16 - 5$$

$$18 - 10 =$$

$$15 - 10 =$$

$$1 + 18 =$$

$$2 - 1$$

$$10 + 5 =$$

$$8 - 8 =$$

$$5 + 3 =$$

$$1 + 17$$

$$16 - 15 =$$

$$16 + 2 =$$

$$2 - 1 =$$

$$10 + 3$$

$$3 + 11 =$$

$$11 - 10 =$$

$$1 + 7 =$$

$$6 + 3$$

$$2 + 12 =$$

$$11 - 10 =$$

$$1 + 12 =$$

$$7 + 10$$

$$12 + 2 =$$

$$16 - 11 =$$

$$7 - 7 =$$

$$5 + 12$$



$$\begin{array}{l} 2 + 16 = \\ = \end{array}$$

$$7 - 3 =$$

$$14 - 1 =$$

$$11 + 2$$

$$\begin{array}{l} 5 - 3 = \\ = \end{array}$$

$$16 - 3 =$$

$$12 + 1 =$$

$$9 - 5$$

20 以内加减法练习 (十一)

姓名: _____ 时间: _____ 成绩: _____

$$18 - 11 =$$

$$10 + 7 =$$

$$15 - 12 =$$

$$1 + 16$$

=

$$1 + 16 =$$

$$5 - 5 =$$

$$3 + 3 =$$

$$10 + 6$$

=

$$18 - 12 =$$

$$7 - 7 =$$

$$4 - 1 =$$

$$12 - 1$$

=

$$0 + 1 =$$

$$7 - 0 =$$

$$1 + 10 =$$

$$15 - 5$$

=

$$2 + 3 =$$

$$19 - 9 =$$

$$17 - 4 =$$

$$11 + 2$$

=

$$4 - 4 =$$

$$16 + 1 =$$

$$6 - 2 =$$

$$16 - 1$$

=

$$16 + 3 =$$

$$5 - 5 =$$

$$18 + 0 =$$

$$7 + 11$$

=

$$5 + 12 =$$

$$13 - 2 =$$

$$2 + 6 =$$

$$8 - 4$$

=

$$16 + 3 =$$

$$1 + 13 =$$

$$4 - 0 =$$

$$7 - 2$$

=

$$18 - 10 =$$

$$17 - 5 =$$

$$8 - 3 =$$

$$0 + 11$$

=

$$9 + 0 =$$

$$16 - 6 =$$

$$16 - 0 =$$

$$2 + 4$$

=

$$13 + 3 =$$

$$4 - 0 =$$

$$3 + 2 =$$

$$16 - 12$$

=

$$17 - 4 =$$

$$0 + 16 =$$

$$0 + 6 =$$

$$19 + 0$$

=

$$10 + 4 =$$

$$8 - 2 =$$

$$3 + 11 =$$

$$2 + 6$$

=

$$11 + 3 =$$

$$19 - 5 =$$

$$2 + 11 =$$

$$11 + 3$$



$10+10 =$	$16-14 =$	$9 - 4 =$	$4 + 3$
$5 - 4 =$	$7 - 5 =$	$5 + 4 =$	$5 - 3$
$17- 3 =$	$17- 4 =$	$14- 2 =$	$2 + 1$
$15+ 3 =$	$1 + 4 =$	$19-17 =$	$7 + 2$
$17-16 =$	$15- 4 =$	$15-12 =$	$14-12$

20 以内加减法练习（十二）

姓名：_____时间：_____成绩：_____

$3 + 3 =$	$5 + 1 =$	$19- 5 =$	$18-16$
$2 + 6 =$	$18- 8 =$	$2 +16 =$	$8 - 5$
$15+ 1 =$	$7 - 3 =$	$5 - 2 =$	$16-13$
$14+ 3 =$	$14+ 1 =$	$13- 2 =$	$3 +14$
$12+ 3 =$	$10+ 6 =$	$3 +15 =$	$13- 2$
$1 +16 =$	$14+ 2 =$	$1 +14 =$	$3 +14$
$7 - 5 =$	$7 - 1 =$	$10- 0 =$	$15+ 1$
$5 +10 =$	$2 + 5 =$	$11+ 6 =$	$8 - 8$
$11+ 7 =$	$9 - 6 =$	$10+ 6 =$	$1 + 0$
$7 - 1 =$	$17+ 0 =$	$19- 2 =$	$15-10$
$8 - 2 =$	$11+ 0 =$	$5 + 2 =$	$4 +10$



$$\begin{array}{r} 2 + 4 = \\ = \end{array}$$

$$\begin{array}{r} 1 + 16 = \\ = \end{array}$$

$$\begin{array}{r} 15 - 4 = \\ = \end{array}$$

$$\begin{array}{r} 15 - 10 = \\ = \end{array}$$

$$\begin{array}{r} 15 - 2 = \\ = \end{array}$$

$$\begin{array}{r} 15 - 4 = \\ = \end{array}$$

$$\begin{array}{r} 11 - 10 = \\ = \end{array}$$

$$\begin{array}{r} 19 - 19 = \\ = \end{array}$$

$$\begin{array}{r} 5 + 10 = \\ = \end{array}$$

$$2 + 3 =$$

$$16 - 3 =$$

$$15 + 2 =$$

$$15 - 2 =$$

$$2 + 10 =$$

$$7 - 3 =$$

$$14 + 2 =$$

$$4 + 15 =$$

$$1 + 1 =$$

$$12 + 3 =$$

$$18 - 10 =$$

$$16 - 14 =$$

$$3 - 3 =$$

$$5 + 14 =$$

$$2 + 10 =$$

$$12 + 0 =$$

$$13 - 0 =$$

$$19 - 3 =$$

$$15 - 14$$

$$17 - 4$$

$$8 + 10$$

$$0 + 19$$

$$8 - 4$$

$$7 + 11$$

$$4 + 3$$

$$12 - 12$$

$$15 - 2$$

20 以内加减法练习 (十三)

姓名：_____ 时间：_____ 成绩：_____

$$\begin{array}{r} 9 - 2 = \\ = \end{array}$$

$$\begin{array}{r} 18 - 5 = \\ = \end{array}$$

$$\begin{array}{r} 2 + 2 = \\ = \end{array}$$

$$\begin{array}{r} 4 + 10 = \\ = \end{array}$$

$$\begin{array}{r} 12 - 1 = \\ = \end{array}$$

$$\begin{array}{r} 17 - 16 = \\ = \end{array}$$

$$\begin{array}{r} 9 - 3 = \\ = \end{array}$$

$$17 - 2 =$$

$$17 - 3 =$$

$$1 + 10 =$$

$$8 - 7 =$$

$$19 - 9 =$$

$$17 - 3 =$$

$$12 - 11 =$$

$$10 + 9 =$$

$$4 + 15 =$$

$$8 - 6 =$$

$$19 - 18 =$$

$$11 + 1 =$$

$$3 + 0 =$$

$$3 + 1 =$$

$$3 + 10 =$$

$$19 - 6 =$$

$$3 + 2 =$$

$$10 + 1$$

$$8 - 2$$

$$16 + 3$$

$$19 - 5$$

$$17 - 12$$

$$5 - 1$$

$$2 + 10$$

$$1 + 1$$



=			
$17-14 =$	$7-6 =$	$16-5 =$	$3+10$
=			
$13+6 =$	$1+2 =$	$6-2 =$	$18-1$
=			
$0+11 =$	$5+14 =$	$0+7 =$	$0+6$
=			
$19-16 =$	$0+0 =$	$18-13 =$	$18-1$
=			
$0+11 =$	$1+17 =$	$0+2 =$	$13-10$
=			
$0+3 =$	$1+15 =$	$9-9 =$	$10-10$
=			
$3+12 =$	$16-0 =$	$0+0 =$	$17-3$
=			
$19-6 =$	$2+13 =$	$1+10 =$	$2+13$
=			
$5+12 =$	$12+7 =$	$8-7 =$	$7-4$
=			
$9+0 =$	$3+12 =$	$0+11 =$	$5+1$
=			
$12+0 =$	$18-11 =$	$1+4 =$	$19-5$
=			
$1+15 =$	$2+4 =$	$16+1 =$	$6+11$
=			

20 以内加减法练习（十四）

姓名：_____时间：_____成绩：_____

$18-7 =$	$19-11 =$	$10+9 =$	$6-5$
=			
$16-5 =$	$1+7 =$	$12-10 =$	$7+2$
=			
$5-1 =$	$10+4 =$	$11+3 =$	$17-15$
=			
$15-3 =$	$15-4 =$	$17-1 =$	$3+5$
=			



$$18 - 8 =$$

$$=$$

$$9 - 1 =$$

$$=$$

$$19 - 6 =$$

$$=$$

$$12 + 1 =$$

$$=$$

$$3 + 10 =$$

$$=$$

$$14 + 1 =$$

$$=$$

$$5 + 10 =$$

$$=$$

$$12 + 1 =$$

$$=$$

$$6 - 1 =$$

$$=$$

$$19 - 14 =$$

$$=$$

$$1 + 11 =$$

$$=$$

$$14 + 4 =$$

$$=$$

$$18 - 5 =$$

$$=$$

$$7 + 10 =$$

$$=$$

$$5 + 12 =$$

$$=$$

$$2 + 4 =$$

$$=$$

$$6 - 4 =$$

$$19 - 10 =$$

$$8 - 4 =$$

$$17 - 14 =$$

$$14 - 12 =$$

$$16 - 11 =$$

$$15 + 2 =$$

$$19 - 2 =$$

$$17 + 2 =$$

$$9 - 2 =$$

$$2 + 10 =$$

$$0 + 3 =$$

$$14 + 4 =$$

$$7 + 0 =$$

$$18 - 3 =$$

$$7 - 1 =$$

$$14 - 10 =$$

$$2 + 2 =$$

$$2 + 11 =$$

$$18 - 6 =$$

$$12 - 1 =$$

$$13 - 11 =$$

$$1 + 18 =$$

$$7 - 6 =$$

$$7 - 1 =$$

$$19 - 18 =$$

$$18 - 3 =$$

$$17 - 11 =$$

$$0 + 12 =$$

$$2 + 6 =$$

$$19 - 3 =$$

$$18 - 12 =$$

$$3 + 1$$

$$7 + 1$$

$$17 - 2$$

$$4 + 3$$

$$2 + 16$$

$$2 + 14$$

$$17 - 10$$

$$1 + 7$$

$$7 + 1$$

$$7 - 6$$

$$10 + 9$$

$$18 - 12$$

$$3 + 11$$

$$5 + 12$$

$$7 - 4$$

$$2 + 17$$

20 以内加减法练习 (十五)

姓名: _____ 时间: _____ 成绩: _____

$$19 - 8 =$$

$$10 + 1 =$$

$$7 - 5 =$$

$$7 + 11$$



=

$12 + 3 =$

$1 + 14 =$

$17 - 14 =$

$1 + 15$

=

$1 + 1 =$

$9 - 5 =$

$6 + 1 =$

$0 + 17$

=

$6 + 11 =$

$0 + 17 =$

$6 - 1 =$

$16 - 5$

=

$13 - 2 =$

$6 + 12 =$

$15 - 14 =$

$7 + 0$

=

$12 + 7 =$

$2 + 10 =$

$5 + 11 =$

$6 + 0$

=

$13 - 10 =$

$16 - 13 =$

$5 + 2 =$

$16 - 14$

=

$5 + 13 =$

$2 + 10 =$

$12 + 3 =$

$3 + 1$

=

$19 - 1 =$

$4 - 4 =$

$0 + 18 =$

$12 + 5$

=

$2 + 13 =$

$2 + 15 =$

$19 - 13 =$

$18 + 0$

=

$4 + 13 =$

$9 - 0 =$

$6 - 5 =$

$15 - 4$

=

$10 + 2 =$

$6 + 13 =$

$3 + 6 =$

$12 + 1$

=

$1 + 18 =$

$18 - 11 =$

$1 + 8 =$

$4 + 4$

=

$12 + 4 =$

$0 + 16 =$

$8 - 2 =$

$3 + 10$

=

$2 + 1 =$

$6 - 6 =$

$3 + 13 =$

$6 - 3$

=

$4 + 13 =$

$5 + 1 =$

$7 - 5 =$

$19 - 19$

=

$13 + 2 =$

$16 - 14 =$

$16 + 3 =$

$13 - 13$

=

$6 - 2 =$

$4 + 12 =$

$10 + 0 =$

$6 - 2$

=

$4 - 1 =$

$16 - 14 =$

$6 + 12 =$

$15 + 3$



=

$12 - 11 =$

$4 - 1 =$

$16 - 14 =$

$12 + 4$

=

$18 - 5 =$

$17 - 11 =$

$13 + 6 =$

$17 - 5 =$

$16 - 10 =$

$5 - 4 =$

$9 - 4 =$

$16 - 1 =$

$7 + 10 =$

$9 - 0 =$

$18 + 1 =$

$6 + 10 =$

$4 - 0 =$

$18 - 12 =$

$17 - 17 =$

$10 + 2 =$

$10 - 10 =$

$9 - 0 =$

$15 - 0 =$

$4 + 1 =$

$0 + 16 =$

$2 + 2 =$

$13 - 12 =$

$4 + 12 =$

$13 + 4 =$

$6 - 5 =$

$15 - 13 =$

$14 + 1 =$

$3 + 12 =$

$0 + 0 =$

$0 + 17 =$

$7 - 2 =$

$2 + 14 =$

$11 - 10 =$

$11 + 4 =$

$10 + 4 =$

$14 - 3 =$

$11 - 1 =$

$3 - 1 =$

$13 - 2 =$

$12 - 0 =$

$11 + 0 =$

$13 - 10 =$

$15 + 4 =$

$3 + 5 =$

$10 + 7 =$

$0 + 1 =$

$19 - 14 =$

$11 + 1 =$

$17 - 1 =$

$16 + 2 =$

$16 - 4 =$

$3 + 4 =$

$1 + 14 =$

$14 + 2 =$

$4 + 12 =$

$12 + 5 =$

$14 + 1 =$

$10 + 8 =$

$17 - 15 =$

$15 - 3 =$

$9 - 8 =$

$11 + 5 =$

$16 + 1 =$

$12 + 3 =$

$17 - 12 =$

$1 + 17 =$

$11 + 5 =$

$2 + 6 =$

$19 - 5 =$

$7 - 3 =$

$12 + 4 =$

$10 + 7 =$

$1 + 12 =$

$11 + 1 =$

$17 - 10 =$

$9 - 9 =$

$4 + 12 =$

$11 + 2 =$

$13 + 2 =$

$16 - 1 =$

$19 - 13 =$

$4 - 3 =$

$1 + 14 =$

$15 - 3 =$

$6 - 5 =$

$13 + 1 =$

$11 + 1 =$



$19 - 1 =$

$2 + 6 =$

$19 - 18 =$

$2 + 11 =$

$2 + 6 =$

$18 - 13 =$

$12 + 7 =$

$3 + 1 =$

$3 + 4 =$

$16 - 14 =$

$18 - 2 =$

$5 + 4 =$

20 以内加减法练习（四）

姓名：_____时间：_____成绩：_____

$1 + 7 =$

$3 - 2 =$

$18 - 3 =$

$16 - 14 =$

$1 + 18 =$

$13 - 0 =$

$15 - 0 =$

$19 - 19 =$

$17 + 0 =$

$16 - 4 =$

$2 - 2 =$

$12 - 12 =$

$19 - 4 =$

$11 + 2 =$

$3 + 15 =$

$3 - 0 =$

$0 + 9 =$

$4 + 10 =$

$0 + 11 =$

$4 - 0 =$

$4 - 3 =$

$0 + 5 =$

$9 - 0 =$

$19 - 18 =$

$17 + 2 =$

$16 + 1 =$

$12 - 10 =$

$9 - 1 =$

$1 + 7 =$

$10 + 8 =$

$5 + 2 =$

$17 - 6 =$

$18 - 8 =$

$3 - 0 =$

$0 - 0 =$

$19 - 1 =$

$11 - 10 =$

$12 - 10 =$

$7 - 3 =$

$12 - 11 =$

$15 - 12 =$

$15 - 11 =$

$6 + 10 =$

$1 + 13 =$

$4 + 3 =$

$3 + 14 =$

$2 + 13 =$

$18 - 2 =$

$8 - 4 =$

$6 - 2 =$

$9 - 1 =$

$2 + 14 =$

$10 + 2 =$

$7 - 4 =$

$15 - 11 =$

$8 + 10 =$

$13 - 3 =$

$1 + 12 =$

$4 + 15 =$

$2 + 4 =$

$15 - 1 =$

$16 - 2 =$

$10 + 3 =$

$1 + 14 =$

$16 + 2 =$

$10 + 7 =$

$2 + 5 =$

$2 + 6 =$

$1 + 2 =$

$14 + 3 =$

$11 + 8 =$

$1 + 1 =$

$17 - 16 =$

$1 + 2 =$

$5 + 14 =$

$12 + 4 =$

$18 - 17 =$

$12 + 3 =$

$17 - 15 =$

$6 - 1 =$

$6 - 5 =$

$6 + 2 =$

$16 + 3 =$

$1 + 14 =$

$16 + 1 =$

$4 + 15 =$

$2 + 3 =$

$18 - 13 =$



$7 - 1 =$	$15 - 1 =$	$17 - 6 =$	$3 + 15 =$
$1 + 2 =$	$12 + 3 =$	$16 - 1 =$	$5 + 12 =$
$15 - 11 =$	$19 - 18 =$	$11 + 6 =$	$11 + 2 =$

20 以内加减法练习（五）

姓名：_____时间：_____成绩：_____

$19 + 0 =$	$1 + 18 =$	$7 - 1 =$	$1 + 16 =$
$4 + 2 =$	$16 - 15 =$	$1 - 1 =$	$17 - 16 =$
$7 + 1 =$	$5 - 2 =$	$2 + 4 =$	$19 - 17 =$
$10 + 10 =$	$6 - 1 =$	$1 + 0 =$	$1 + 11 =$
$2 + 10 =$	$0 + 4 =$	$18 - 15 =$	$12 - 1 =$
$15 - 13 =$	$5 + 14 =$	$3 + 0 =$	$1 + 15 =$
$6 - 0 =$	$8 - 0 =$	$12 + 7 =$	$15 - 11 =$
$13 + 4 =$	$0 + 0 =$	$19 - 8 =$	$13 + 5 =$
$18 - 6 =$	$18 - 4 =$	$1 + 16 =$	$1 + 13 =$
$9 - 0 =$	$8 - 0 =$	$9 - 2 =$	$2 + 10 =$
$14 - 2 =$	$18 - 6 =$	$19 - 14 =$	$12 - 2 =$
$0 + 17 =$	$10 + 6 =$	$5 + 4 =$	$18 - 6 =$
$19 - 19 =$	$1 + 14 =$	$3 + 13 =$	$17 - 5 =$
$16 - 3 =$	$18 - 4 =$	$7 + 11 =$	$16 - 13 =$
$12 + 5 =$	$10 + 3 =$	$5 - 1 =$	$5 + 1 =$
$6 + 1 =$	$9 - 5 =$	$4 + 1 =$	$9 - 9 =$
$14 - 10 =$	$16 - 6 =$	$13 - 10 =$	$3 + 14 =$
$6 - 1 =$	$15 - 5 =$	$5 + 3 =$	$15 + 4 =$
$18 - 2 =$	$19 - 13 =$	$11 + 5 =$	$5 + 3 =$
$19 - 1 =$	$16 - 14 =$	$15 - 4 =$	$19 - 8 =$
$16 - 14 =$	$2 + 12 =$	$11 + 3 =$	$19 - 5 =$



$17-14 =$	$17+2 =$	$4+14 =$	$13-3 =$
$1+14 =$	$16-11 =$	$12-10 =$	$19-8 =$
$2+6 =$	$7+2 =$	$14-10 =$	$9-6 =$
$19-5 =$	$6-5 =$	$15-5 =$	$4+12 =$

20 以内加减法练习（六）

姓名：_____时间：_____成绩：_____

$10+6 =$	$0+16 =$	$16-2 =$	$19-1 =$
$2+15 =$	$2+12 =$	$16-2 =$	$18-16 =$
$2+17 =$	$10-10 =$	$19-7 =$	$14-13 =$
$15-15 =$	$12-1 =$	$0+11 =$	$7+11 =$
$14-12 =$	$15-2 =$	$11+0 =$	$1+2 =$
$1+15 =$	$0+11 =$	$0+9 =$	$17-10 =$
$1+8 =$	$15+0 =$	$5+0 =$	$14+0 =$
$3+2 =$	$6-1 =$	$5+0 =$	$16-1 =$
$13-12 =$	$1+3 =$	$9+0 =$	$8-7 =$
$18-4 =$	$13-11 =$	$9-7 =$	$18-4 =$
$2+5 =$	$10+5 =$	$3+11 =$	$15-14 =$
$17-12 =$	$12-12 =$	$6+10 =$	$17-17 =$
$4-1 =$	$5-2 =$	$2+5 =$	$10+8 =$
$15-3 =$	$1+14 =$	$6+12 =$	$2-1 =$
$18-6 =$	$1+10 =$	$15-5 =$	$9-2 =$
$6+13 =$	$1+14 =$	$8+1 =$	$14+5 =$
$18-1 =$	$3+10 =$	$14+4 =$	$8-7 =$
$12-11 =$	$17-16 =$	$10+9 =$	$3+4 =$
$1+13 =$	$12+2 =$	$10+3 =$	$12+4 =$
$3+12 =$	$16+2 =$	$7-4 =$	$19-10 =$



$14 - 10 =$

$11 + 6 =$

$19 - 16 =$

$2 + 12 =$

$7 + 11 =$

$10 + 6 =$

$2 + 4 =$

$16 + 3 =$

$3 + 12 =$

$17 - 5 =$

$19 - 3 =$

$11 + 8 =$

$1 + 4 =$

$18 - 3 =$

$1 + 7 =$

$19 - 4 =$

$14 + 3 =$

$3 + 16 =$

$15 - 12 =$

$4 - 3 =$

20 以内加减法练习（七）

姓名：_____ 时间：_____ 成绩：_____

$4 + 4 =$

$18 - 1 =$

$8 - 8 =$

$15 + 2 =$

$14 + 3 =$

$5 + 3 =$

$10 + 7 =$

$17 - 3 =$

$12 + 7 =$

$10 + 3 =$

$16 - 0 =$

$3 + 16 =$

$15 - 14 =$

$14 - 2 =$

$9 + 10 =$

$15 - 12 =$

$5 - 3 =$

$2 + 13 =$

$18 + 0 =$

$18 - 3 =$

$8 + 0 =$

$1 - 0 =$

$19 - 19 =$

$6 - 1 =$

$6 - 3 =$

$11 - 1 =$

$13 - 11 =$

$1 + 4 =$

$16 - 2 =$

$14 - 10 =$

$14 - 13 =$

$11 + 2 =$

$11 - 0 =$

$13 - 10 =$

$14 - 2 =$

$16 + 2 =$

$10 + 6 =$

$14 - 3 =$

$4 + 3 =$

$18 - 17 =$

$15 - 12 =$

$19 - 18 =$

$19 - 18 =$

$6 + 12 =$

$10 + 2 =$

$17 - 3 =$

$7 - 3 =$

$2 + 11 =$

$11 + 1 =$

$13 - 10 =$

$2 + 10 =$

$0 + 5 =$

$6 + 2 =$

$12 - 2 =$

$17 - 6 =$

$1 + 2 =$

$2 + 13 =$

$13 + 4 =$

$5 + 2 =$

$19 - 5 =$

$1 + 12 =$

$9 - 1 =$

$2 + 1 =$

$11 + 4 =$

$18 + 1 =$

$12 - 12 =$

$15 - 2 =$

$7 + 12 =$

$1 + 14 =$

$19 - 10 =$

$19 - 12 =$

$4 - 1 =$

$17 - 15 =$

$2 + 3 =$

$16 - 16 =$

$1 - 0 =$



$7 - 1 =$	$19 - 1 =$	$1 + 4 =$	$2 + 2 =$
$1 + 15 =$	$19 - 18 =$	$19 - 18 =$	$17 - 1 =$
$3 - 0 =$	$7 - 0 =$	$7 - 1 =$	$12 - 11 =$
$3 + 13 =$	$0 + 10 =$	$11 + 0 =$	$8 - 6 =$
$5 + 12 =$	$19 - 18 =$	$15 - 10 =$	$17 - 1 =$
$1 + 13 =$	$11 + 8 =$	$12 + 3 =$	$16 - 1 =$

20 以内加减法练习（八）

姓名：_____时间：_____成绩：_____

$17 - 5 =$	$0 + 18 =$	$18 - 14 =$	$17 - 6 =$
$8 - 7 =$	$13 + 0 =$	$2 + 2 =$	$5 + 2 =$
$8 + 0 =$	$3 + 6 =$	$4 + 12 =$	$9 - 5 =$
$6 - 1 =$	$2 + 3 =$	$17 + 2 =$	$3 + 13 =$
$5 - 0 =$	$3 - 0 =$	$11 + 5 =$	$0 + 4 =$
$9 + 10 =$	$14 - 11 =$	$8 + 0 =$	$3 + 10 =$
$11 + 7 =$	$16 - 0 =$	$5 + 3 =$	$0 + 11 =$
$1 + 8 =$	$12 - 2 =$	$15 - 1 =$	$6 - 5 =$
$19 - 4 =$	$19 - 15 =$	$9 - 8 =$	$3 + 6 =$
$18 - 5 =$	$8 + 11 =$	$5 + 3 =$	$17 + 1 =$
$14 + 2 =$	$3 + 4 =$	$14 - 12 =$	$18 - 7 =$
$4 + 13 =$	$2 + 7 =$	$15 - 1 =$	$18 - 18 =$
$3 + 16 =$	$11 - 10 =$	$2 - 2 =$	$4 + 3 =$
$16 - 6 =$	$6 + 10 =$	$17 + 2 =$	$8 + 1 =$
$8 - 6 =$	$4 + 2 =$	$9 - 4 =$	$10 + 3 =$
$1 + 15 =$	$6 - 5 =$	$1 + 12 =$	$13 - 11 =$
$17 - 15 =$	$14 + 1 =$	$17 - 16 =$	$16 - 5 =$
$18 - 10 =$	$15 - 10 =$	$1 + 18 =$	$2 - 1 =$



$10 + 5 =$	$8 - 8 =$	$5 + 3 =$	$1 + 17 =$
$16 - 15 =$	$16 + 2 =$	$2 - 1 =$	$10 + 3 =$
$3 + 11 =$	$11 - 10 =$	$1 + 7 =$	$6 + 3 =$
$2 + 12 =$	$11 - 10 =$	$1 + 12 =$	$7 + 10 =$
$12 + 2 =$	$16 - 11 =$	$7 - 7 =$	$5 + 12 =$
$2 + 16 =$	$7 - 3 =$	$14 - 1 =$	$11 + 2 =$
$5 - 3 =$	$16 - 3 =$	$12 + 1 =$	$9 - 5 =$

20 以内加减法练习（九）

姓名：_____时间：_____成绩：_____

$18 - 11 =$	$10 + 7 =$	$15 - 12 =$	$1 + 16 =$
$1 + 16 =$	$5 - 5 =$	$3 + 3 =$	$10 + 6 =$
$18 - 12 =$	$7 - 7 =$	$4 - 1 =$	$12 - 1 =$
$0 + 1 =$	$7 - 0 =$	$1 + 10 =$	$15 - 5 =$
$2 + 3 =$	$19 - 9 =$	$17 - 4 =$	$11 + 2 =$
$4 - 4 =$	$16 + 1 =$	$6 - 2 =$	$16 - 1 =$
$16 + 3 =$	$5 - 5 =$	$18 + 0 =$	$7 + 11 =$
$5 + 12 =$	$13 - 2 =$	$2 + 6 =$	$8 - 4 =$
$16 + 3 =$	$1 + 13 =$	$4 - 0 =$	$7 - 2 =$
$18 - 10 =$	$17 - 5 =$	$8 - 3 =$	$0 + 11 =$
$9 + 0 =$	$16 - 6 =$	$16 - 0 =$	$2 + 4 =$
$13 + 3 =$	$4 - 0 =$	$3 + 2 =$	$16 - 12 =$
$17 - 4 =$	$0 + 16 =$	$0 + 6 =$	$19 + 0 =$
$10 + 4 =$	$8 - 2 =$	$3 + 11 =$	$2 + 6 =$
$11 + 3 =$	$19 - 5 =$	$2 + 11 =$	$11 + 3 =$
$10 + 10 =$	$16 - 14 =$	$9 - 4 =$	$4 + 3 =$
$5 - 4 =$	$7 - 5 =$	$5 + 4 =$	$5 - 3 =$



$17 - 3 =$	$17 - 4 =$	$14 - 2 =$	$2 + 1 =$
$15 + 3 =$	$1 + 4 =$	$19 - 17 =$	$7 + 2 =$
$17 - 16 =$	$15 - 4 =$	$15 - 12 =$	$14 - 12 =$
$3 + 3 =$	$5 + 1 =$	$19 - 5 =$	$18 - 16 =$
$2 + 6 =$	$18 - 8 =$	$2 + 16 =$	$8 - 5 =$
$15 + 1 =$	$7 - 3 =$	$5 - 2 =$	$16 - 13 =$
$14 + 3 =$	$14 + 1 =$	$13 - 2 =$	$3 + 14 =$
$12 + 3 =$	$10 + 6 =$	$3 + 15 =$	$13 - 2 =$

20 以内加减法练习（十）

姓名：_____时间：_____成绩：_____

$1 + 16 =$	$14 + 2 =$	$1 + 14 =$	$3 + 14 =$
$7 - 5 =$	$7 - 1 =$	$10 - 0 =$	$15 + 1 =$
$5 + 10 =$	$2 + 5 =$	$11 + 6 =$	$8 - 8 =$
$11 + 7 =$	$9 - 6 =$	$10 + 6 =$	$1 + 0 =$
$7 - 1 =$	$17 + 0 =$	$19 - 2 =$	$15 - 10 =$
$8 - 2 =$	$11 + 0 =$	$5 + 2 =$	$4 + 10 =$
$2 + 4 =$	$2 + 3 =$	$12 + 3 =$	$15 - 14 =$
$1 + 16 =$	$16 - 3 =$	$18 - 10 =$	$17 - 4 =$
$15 - 4 =$	$15 + 2 =$	$16 - 14 =$	$8 + 10 =$
$15 - 10 =$	$15 - 2 =$	$3 - 3 =$	$0 + 19 =$
$15 - 2 =$	$2 + 10 =$	$5 + 14 =$	$8 - 4 =$
$15 - 4 =$	$7 - 3 =$	$2 + 10 =$	$7 + 11 =$
$11 - 10 =$	$14 + 2 =$	$12 + 0 =$	$4 + 3 =$
$19 - 19 =$	$4 + 15 =$	$13 - 0 =$	$12 - 12 =$
$5 + 10 =$	$1 + 1 =$	$19 - 3 =$	$15 - 2 =$
$9 - 2 =$	$17 - 3 =$	$8 - 6 =$	$10 + 1 =$



$18 - 5 =$	$1 + 10 =$	$19 - 18 =$	$8 - 2 =$
$2 + 2 =$	$8 - 7 =$	$11 + 1 =$	$16 + 3 =$
$4 + 10 =$	$19 - 9 =$	$3 + 0 =$	$19 - 5 =$
$12 - 1 =$	$17 - 3 =$	$3 + 1 =$	$17 - 12 =$
$17 - 16 =$	$12 - 11 =$	$3 + 10 =$	$5 - 1 =$
$9 - 3 =$	$10 + 9 =$	$19 - 6 =$	$2 + 10 =$
$17 - 2 =$	$4 + 15 =$	$3 + 2 =$	$1 + 1 =$
$17 - 14 =$	$7 - 6 =$	$16 - 5 =$	$3 + 10 =$
$13 + 6 =$	$1 + 2 =$	$6 - 2 =$	$18 - 1 =$

20 以内加减法练习（十一）

姓名：_____时间：_____成绩：_____

$0 + 11 =$	$5 + 14 =$	$0 + 7 =$	$0 + 6 =$
$19 - 16 =$	$0 + 0 =$	$18 - 13 =$	$18 - 1 =$
$0 + 11 =$	$1 + 17 =$	$0 + 2 =$	$13 - 10 =$
$0 + 3 =$	$1 + 15 =$	$9 - 9 =$	$10 - 10 =$
$3 + 12 =$	$16 - 0 =$	$0 + 0 =$	$17 - 3 =$
$19 - 6 =$	$2 + 13 =$	$1 + 10 =$	$2 + 13 =$
$5 + 12 =$	$12 + 7 =$	$8 - 7 =$	$7 - 4 =$
$9 + 0 =$	$3 + 12 =$	$0 + 11 =$	$5 + 1 =$
$12 + 0 =$	$18 - 11 =$	$1 + 4 =$	$19 - 5 =$
$1 + 15 =$	$2 + 4 =$	$16 + 1 =$	$6 + 11 =$
$18 - 7 =$	$19 - 11 =$	$10 + 9 =$	$6 - 5 =$
$16 - 5 =$	$1 + 7 =$	$12 - 10 =$	$7 + 2 =$
$5 - 1 =$	$10 + 4 =$	$11 + 3 =$	$17 - 15 =$
$15 - 3 =$	$15 - 4 =$	$17 - 1 =$	$3 + 5 =$
$18 - 8 =$	$6 - 4 =$	$14 - 10 =$	$3 + 1 =$



$9 - 1 =$	$19 - 10 =$	$2 + 2 =$	$7 + 1 =$
$19 - 6 =$	$8 - 4 =$	$2 + 11 =$	$17 - 2 =$
$12 + 1 =$	$17 - 14 =$	$18 - 6 =$	$4 + 3 =$
$3 + 10 =$	$14 - 12 =$	$12 - 1 =$	$2 + 16 =$
$14 + 1 =$	$16 - 11 =$	$13 - 11 =$	$2 + 14 =$
$5 + 10 =$	$15 + 2 =$	$1 + 18 =$	$17 - 10 =$
$12 + 1 =$	$19 - 2 =$	$7 - 6 =$	$1 + 7 =$
$6 - 1 =$	$17 + 2 =$	$7 - 1 =$	$7 + 1 =$
$19 - 14 =$	$9 - 2 =$	$19 - 18 =$	$7 - 6 =$
$1 + 11 =$	$2 + 10 =$	$18 - 3 =$	$10 + 9 =$

20 以内加减法练习（十二）

姓名：_____ 时间：_____ 成绩：_____

$14 + 4 =$	$0 + 3 =$	$17 - 11 =$	$18 - 12 =$
$18 - 5 =$	$14 + 4 =$	$0 + 12 =$	$3 + 11 =$
$7 + 10 =$	$7 + 0 =$	$2 + 6 =$	$5 + 12 =$
$5 + 12 =$	$18 - 3 =$	$19 - 3 =$	$7 - 4 =$
$2 + 4 =$	$7 - 1 =$	$18 - 12 =$	$2 + 17 =$
$9 - 8 =$	$10 + 1 =$	$7 - 5 =$	$7 + 11 =$
$12 + 3 =$	$1 + 14 =$	$17 - 14 =$	$1 + 15 =$
$1 + 1 =$	$9 - 5 =$	$6 + 1 =$	$0 + 17 =$
$6 + 11 =$	$0 + 17 =$	$6 - 1 =$	$16 - 5 =$
$13 - 2 =$	$6 + 12 =$	$15 - 14 =$	$7 + 0 =$
$12 + 7 =$	$2 + 10 =$	$5 + 11 =$	$6 + 0 =$
$13 - 10 =$	$16 - 13 =$	$5 + 2 =$	$16 - 14 =$
$5 + 13 =$	$2 + 10 =$	$12 + 3 =$	$3 + 1 =$



$19 - 1 =$

$4 - 4 =$

$0 + 18 =$

$12 + 5 =$

$2 + 13 =$

$2 + 15 =$

$19 - 13 =$

$18 + 0 =$

$4 + 13 =$

$9 - 0 =$

$6 - 5 =$

$15 - 4 =$

$10 + 2 =$

$6 + 13 =$

$3 + 6 =$

$12 + 1 =$

$1 + 18 =$

$18 - 11 =$

$1 + 8 =$

$4 + 4 =$

$12 + 4 =$

$0 + 16 =$

$8 - 2 =$

$3 + 10 =$

$2 + 1 =$

$6 - 6 =$

$3 + 13 =$

$6 - 3 =$

$4 + 13 =$

$5 + 1 =$

$7 - 5 =$

$19 - 19 =$

$13 + 2 =$

$16 - 14 =$

$16 + 3 =$

$13 - 13 =$

$6 - 2 =$

$4 + 12 =$

$10 + 0 =$

$6 - 2 =$

$4 - 1 =$

$16 - 14 =$

$6 + 12 =$

$15 + 3 =$

$12 - 11 =$

$4 - 1 =$

$16 - 14 =$

$12 + 4 =$



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